

ROTARY VALVES

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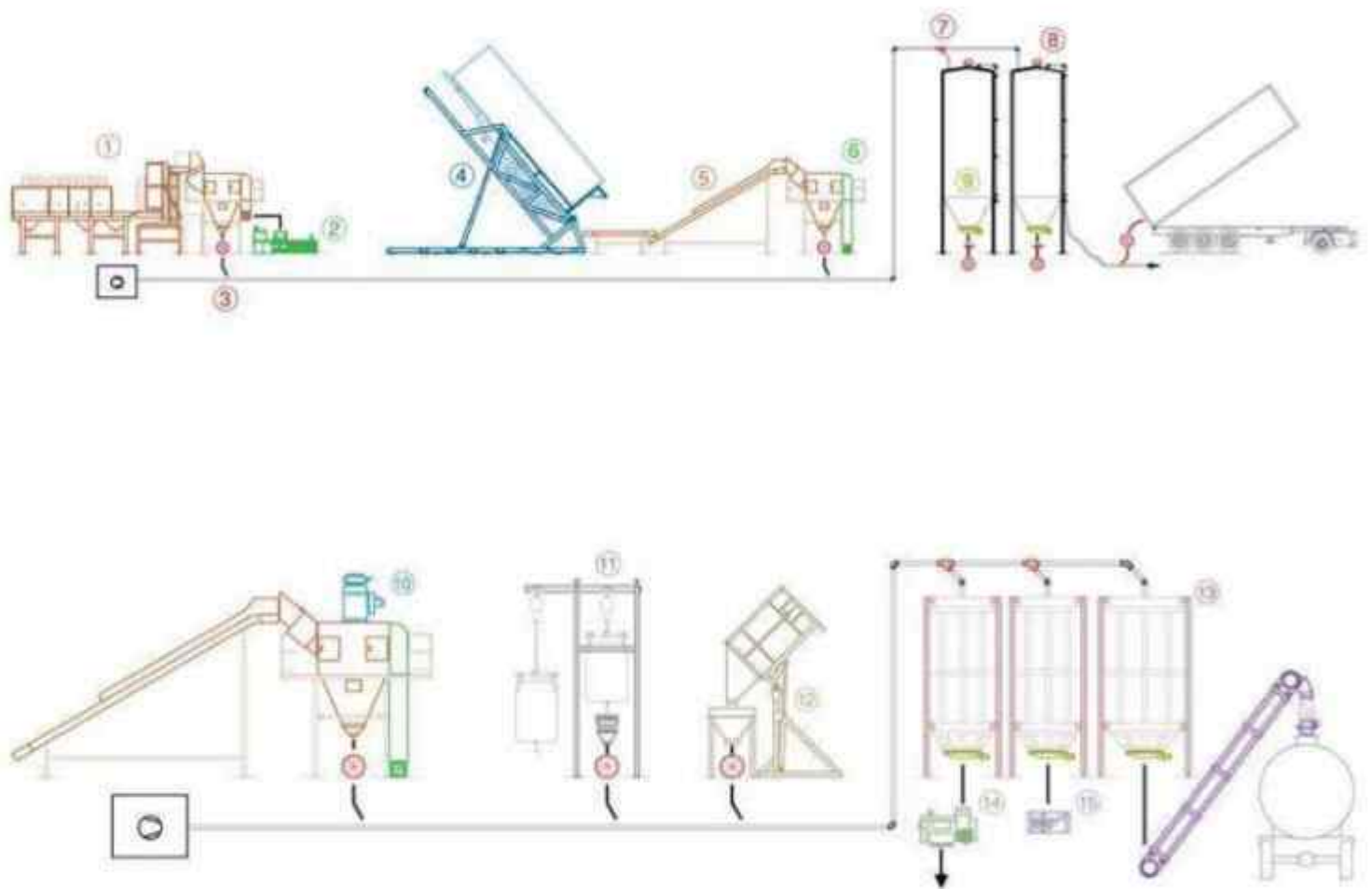
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OVERVIEW



① BAG EMPTYING MACHINE
WITH DEPALLETIZER

② BALING PRESS

③ ROTARY VALVE

④ TILTING STATION

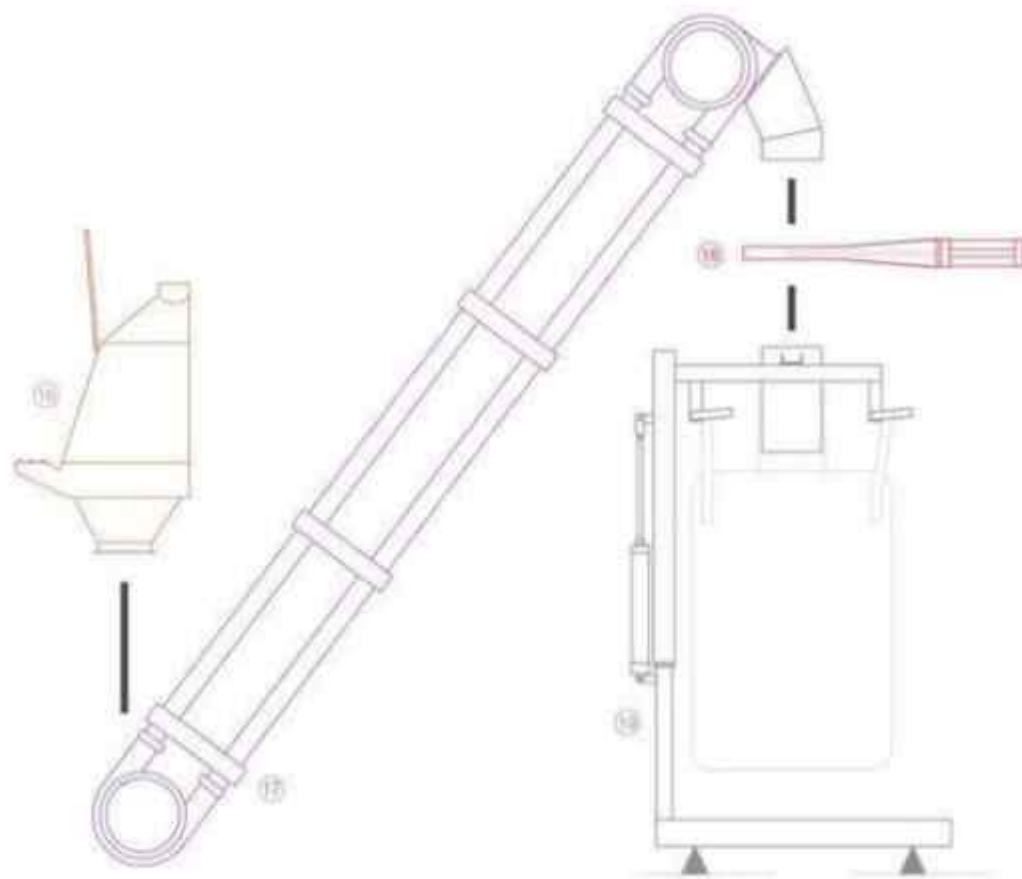
⑤ BAG EMPTYING MACHINE
WITH BELT CONVEYOR

⑥ EMPTY BAG PRESSING SCREW

⑦ DIVERTER VALVE

⑧ RELIEF VALVE

⑨ BIN ACTIVATOR



⑩ AIR JET FILTER

⑪ BIG BAG DISCHARGER

⑫ OCTA-BIN

⑬ TREVIRA SILO

⑭ SIFTER

⑮ LUMP BRAKER

⑯ MANUAL DEBAGGING UNIT

⑰ AERO CONVEYOR

⑱ KNIFE VALVE

⑲ FIBC

DROP THROUGH ROTARY VALVES are designed to handle pneumatic conveying in dilute and dense phase for every industrial application such as food, plastic, rubber, chemical, pharmaceutical and mining. Thanks to COMAV'S TECHNOLOGY our valve is used for powders, granules, flakes and pellets, assuring a perfect reliability and meeting a wide range of customer's requirements. The rectangular flange and a special disalignment allow a complete cell discharge without any breakage of the product



APPLICATIONS

METERING
DISCHARGE
POWDER
GRANULE
GENERAL PNEUMATIC CONVEYING
MOCA – EC1935/2004

DESIGN

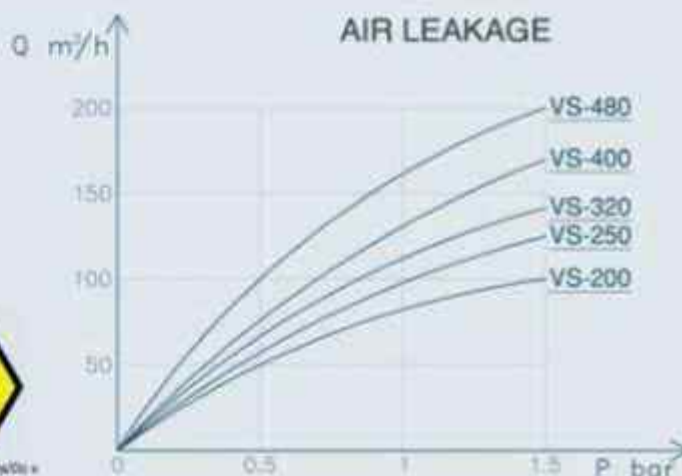
FLANGING: RECTANGULAR
SIZE: 200,250,320,400,480
HOUSING: CAST IRON CASTING,
SS316L CASTING
ROTOR: WELDED CARBON STEEL OR
SS304, SS316L
DRIVE: DIRECT DRIVE STANDARD VERSION OR CHAIN
TRANSMISSION. AVAILABLE IN BARE SHAFT VERSION
ALL OUR DRIVES CAN BE CONTROLLED BY INVERTER
ROBUST&COMPACT DESIGN
WITH MINIMAL ROTOR TOLERANCE

FEATURES

PRESSURE: 1,5 BAR
TEMPERATURE: MAX 65 °C
AIR LEAKAGE: SEE CHART
INTEGRATED CASTING
INNER HOPPER (BETTER FILLING EFFICIENCY)
8 VANES OPEN OR CLOSED ENDS ROTOR

OPTIONALS

DIFFERENT ROTORS
FOR DIFFERENT PRODUCTS
NICKEL COATING EC1935/2004
HARD CHROMIUM PLATING
VARIOUS POLISHING DEGREES
HIGH TEMPERATURE CONFIGURATION
FEEDING SHOE
FEEDING HOPPER
COMPLETE WITH AIR INTAKES
AIR BLOW-IN PURGE
AIR INTAKE HOLE ON HOUSING
SPEED DISPLAY
SPEED CONTROLLER



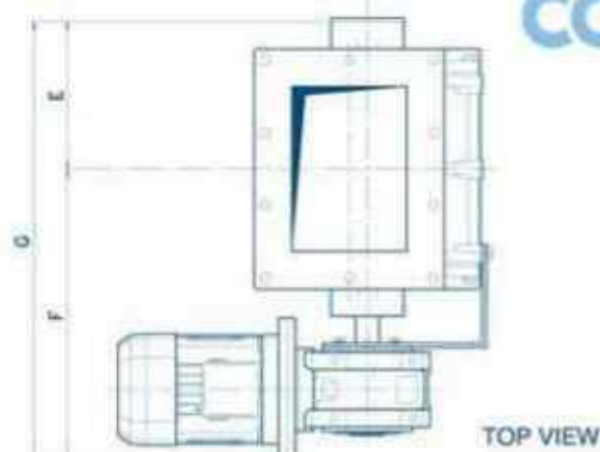
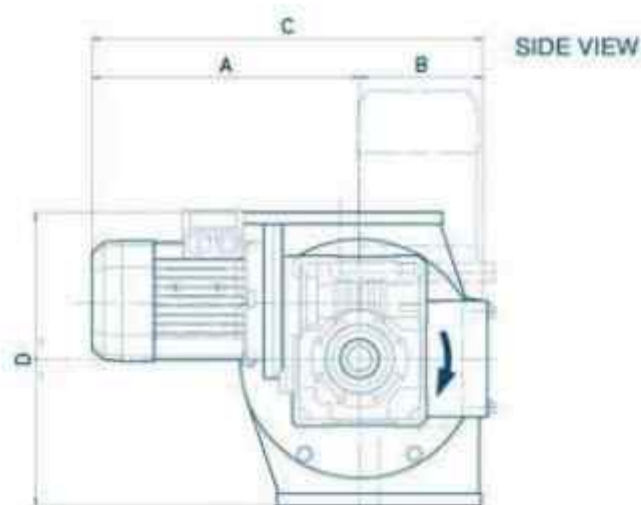
BROCHURE



COMPLIANCE

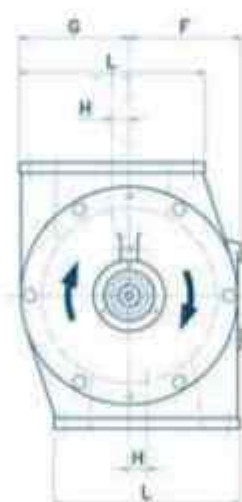
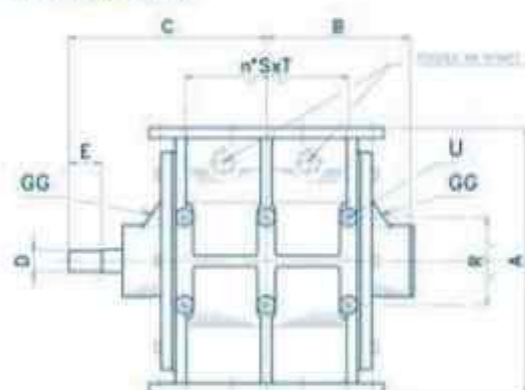


II 1/20 IEC T135°C Da/Da x



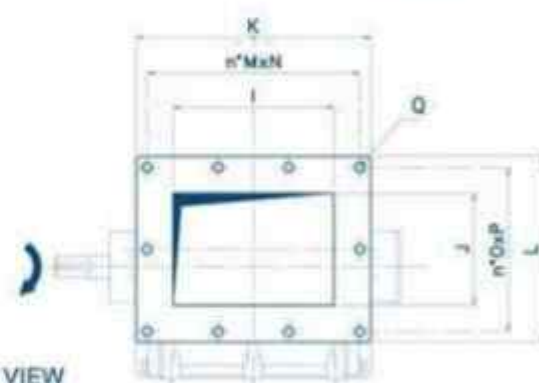
	A	B	C	D	E	F	G	L/Rev.	Rev./1' max	POWER	WEIGHT
200	350	130	480	320	190	380	570	4,5	30	Kw 0,55	Kg 80
250	350	160	510	380	205	395	600	8	30	Kw 0,55	Kg 106
320	380	195	575	450	221	421	642	16	30	Kw 1,10	Kg 176
400	400	240	640	570	280	482	762	37	30	Kw 1,50	Kg 282
480	430	305	735	660	315	517	832	65	30	Kw 2.20	Kg 538

FRONTAL VIEW



SIDE VIEW

FLANGING VIEW



	A	B	C	D	E	F	G	H	I	J	K	L	M
200	320	190	267	ø30	47	130	132,5	20	200	140	285	225	3
250	380	205	282	ø30	47	160	157,5	25	230	160	335	265	3
320	450	221	304	ø35	53	195	192,5	40	260	200	365	305	3
400	570	280	368	ø40	56	240	237,5	55	370	260	475	365	4
480	660	315	405	ø52	65	305	282,5	70	444	300	570	425	4

	N	O	P	Q	R	S	T	U	L/Rev.	WEIGHT	GG
200	86	2	99	ø12	115	1	210	M10	4,5	Kg 64	1/8" GAS
250	101	2	117	ø14	125	2	117,5	M10	8	Kg 90	1/8" GAS
320	111	2	136	ø14	175	2	132,5	M10	16	Kg 147	1/8" GAS
400	110	2	165	ø14	220	3	125	M10	37	Kg 260	1/4" GAS
480	132	2	191	ø18	220	3	150	M10	65	Kg 492	1/4" GAS

VSTD DROP THROUGH ROTARY VALVE

DROP THROUGH ROTARY VALVES are designed to handle pneumatic conveying in dilute and dense phase for every industrial application such as food, plastic, rubber, chemical, pharmaceutical and mining. Thanks to COMAV'S TECHNOLOGY our valve is used for powders, granules, flakes and pellets, assuring a perfect reliability and meeting a wide range of customer's requirements. The round flange allows an easy connection to the conveying line and the equipment.

APPLICATIONS

METERING
DISCHARGE
POWDER
GRANULE
GENERAL PNEUMATIC CONVEYING
MOCA - EC1935/2004

DESIGN

FLANGING: ROUND UNI 2277-67 PN 10
SIZE: DN150, DN200, DN250, DN320, DN400
HOUSING: CAST IRON CASTING SS316L
ROTOR: WELDED CARBON STEEL OR SS304, SS316L
DRIVE: DIRECT DRIVE STANDARD VERSION OR CHAIN TRANSMISSION, AVAILABLE IN BARE SHAFT VERSION
ALL OUR DRIVES CAN BE CONTROLLED BY INVERTER
ROBUST&COMPACT DESIGN
WITH MINIMAL ROTOR TOLERANCE

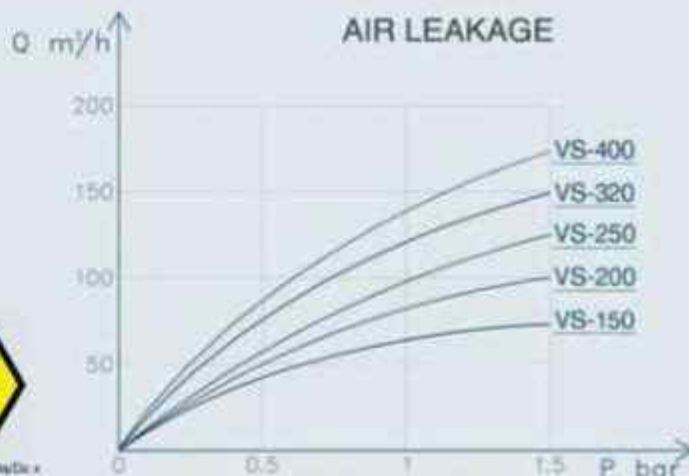
FEATURES

PRESSURE: 1,5 BAR
TEMPERATURE: MAX 65 °C
AIR LEAKAGE: SEE CHART
INTEGRATED CASTING
INNER HOPPER (BETTER FILLING EFFICIENCY)
8 VANES OPEN OR CLOSED ENDS ROTOR



OPTIONALS

DIFFERENT ROTORS
FOR DIFFERENT PRODUCTS
NICKEL COATING EC1935/2004
HARD CHROMIUM PLATING
VARIOUS POLISHING DEGREES
HIGH TEMPERATURE CONFIGURATION
FEEDING SHOE
FEEDING HOPPER
COMPLETE WITH AIR INTAKES
AIR BLOW-IN PURGE
AIR INTAKE HOLE ON HOUSING
SPEED DISPLAY
SPEED CONTROLLER



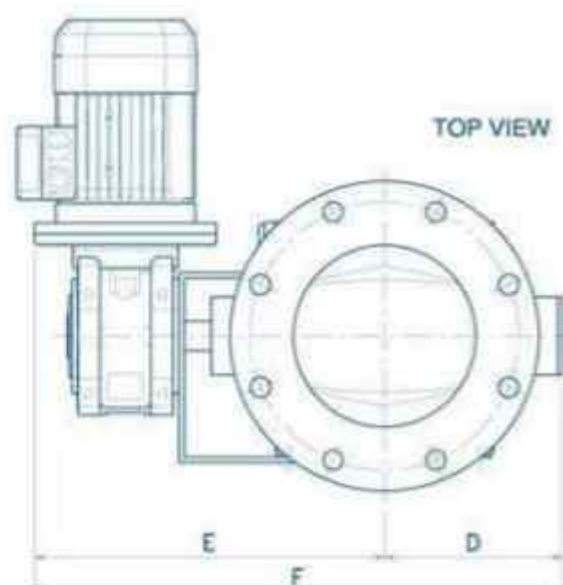
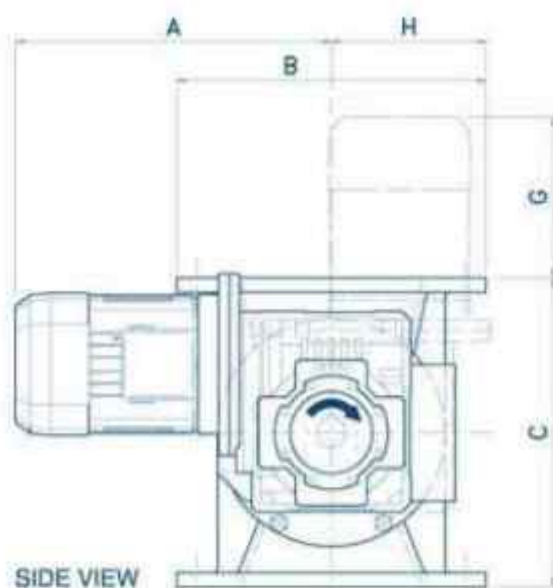
BROCHURE



COMPLIANCE

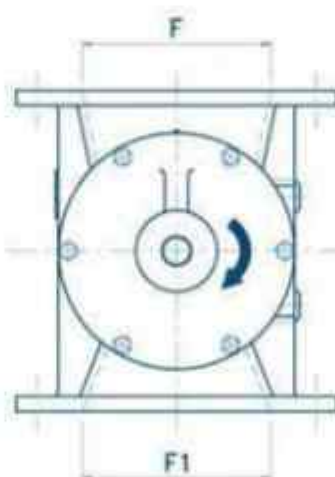
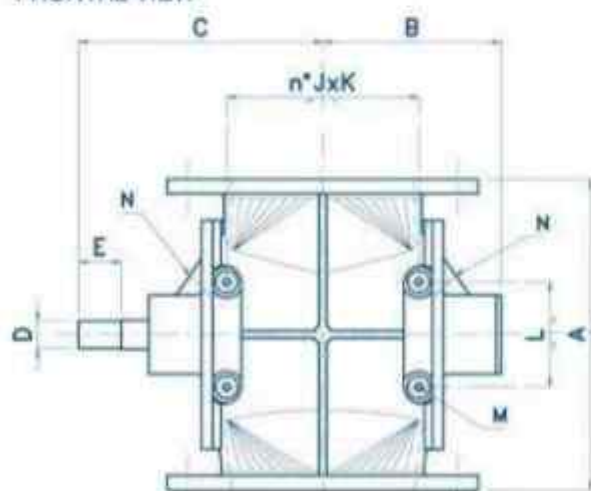


II 1/30 IEC T135°C Da/Da x



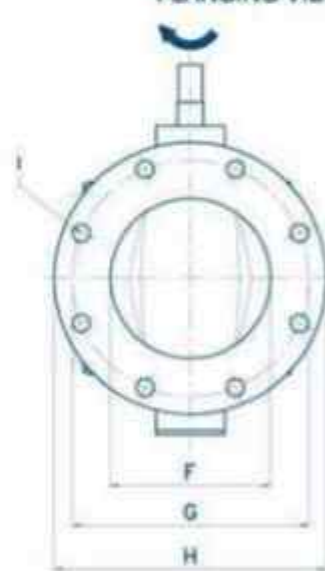
	A	B	C	D	E	F	G	H	L/Rev.	Rev./1' max	POWER	WEIGHT
150	400	ø250	280	158	325	545	180	31	2,2	30	Kw 0,18	Kg 80
200	400	ø340	340	195	385	580	180	75	4,5	30	Kw 0,55	Kg 95
250	400	ø395	400	210	400	610	180	75	8	30	Kw 0,75	Kg 115
320	450	ø445	500	225	420	645	180	87	16	30	Kw 1,10	Kg 175
400	450	ø500	580	240	440	680	180	87	37	30	Kw 1,10	Kg 215

FRONTAL VIEW



SIDE VIEW

FLANGING VIEW



	A	B	C	D	E	F	F1	G	H	I	J	K	L	M	L/Rev.	N
150	260	152	235	ø25	70	ø135	ø135	ø210	ø250	8XM16	1	165	110	4XM10	2,2	1/8" GAS
200	340	190	267	ø30	47	ø200	ø200	ø295	ø340	8Xø22	1	210	115	4XM10	4,5	1/8" GAS
250	400	205	282	ø30	47	ø265	ø265	ø350	ø395	12Xø22	2	117,5	125	6XM10	8	1/8" GAS
320	500	221	304	ø35	53	ø326	ø326	ø400	ø445	12Xø22	2	132,5	175	6XM10	16	1/8" GAS
400	570	280	368	ø40	56	ø350	ø350	ø460	ø505	18Xø22	3	125	220	6XM10	37	1/4" GAS

BLOW THROUGH ROTARY VALVES are designed to handle pneumatic conveying in dilute and dense phase for every industrial application such as food, plastic, rubber, chemical, pharmaceutical and mining. Thanks to COMAV'S TECHNOLOGY our valve is used for powders and fine products, assuring a perfect reliability and meeting a wide range of customer's requirements. The rectangular flange and a special disalignment allow a complete cell discharge without any breakage of the product

APPLICATIONS

POWDER
FINE PRODUCTS
VACUUM CONVEYING
PNEUMATIC CONVEYING
MOCA - EC1935/2004

DESIGN

FLANGING: RECTANGULAR
SIZE: 200,250,320,400,480
HOUSING: CAST IRON CASTING,
SS316L CASTING
ROTOR: WELDED CARBON STEEL OR
SS304, SS316L
DRIVE: CHAIN TRANSMISSION STANDARD VERSION OR
DIRECT DRIVE. AVAILABLE IN BARE SHAFT VERSION
ALL OUR DRIVES CAN BE CONTROLLED BY INVERTER
ROBUST&COMPACT DESIGN
WITH MINIMAL ROTOR TOLERANCE

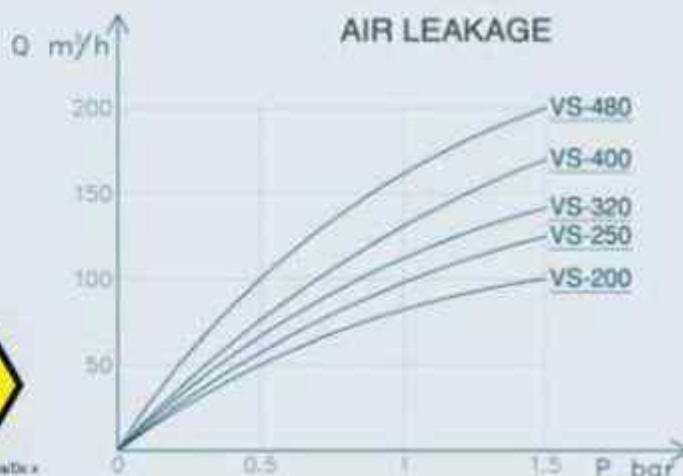
FEATURES

PRESSURE: 1.5 BAR
TEMPERATURE: MAX 65 °C
AIR LEAKAGE: SEE CHART
INTEGRATED CASTING
INNER HOPPER (BETTER FILLING EFFICIENCY)
8 VANES OPEN ENDS ROTOR



OPTIONALS

DIFFERENT ROTORS
FOR DIFFERENT PRODUCTS
NICKEL COATING EC1935/2004
HARD CHROMIUM PLATING
VARIOUS POLISHING DEGREES
HIGH TEMPERATURE CONFIGURATION
FEEDING HOPPER
COMPLETE WITH AIR INTAKES
AIR BLOW-IN PURGE
AIR INTAKE HOLE ON HOUSING
SPEED DISPLAY
SPEED CONTROLLER



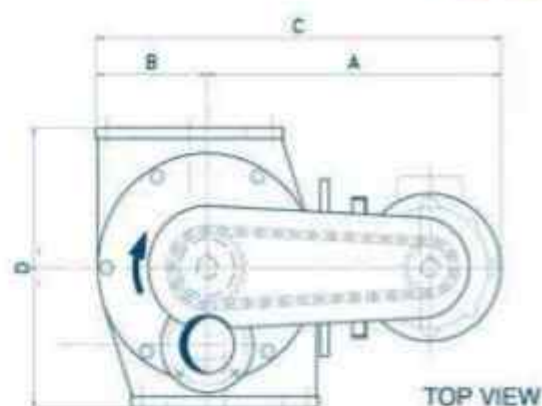
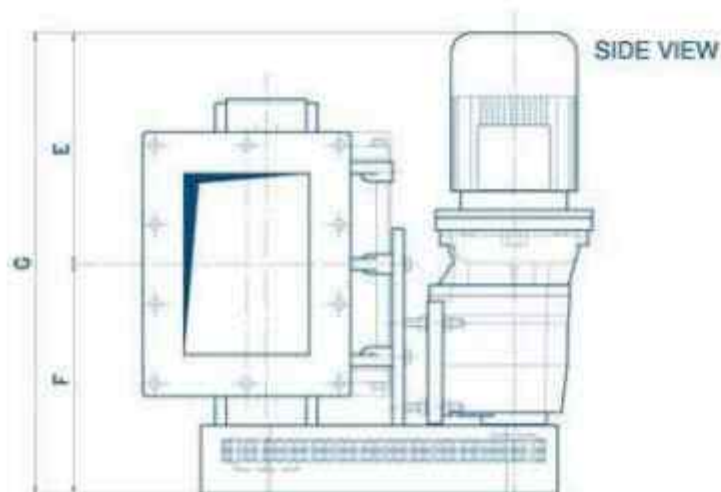
BROCHURE



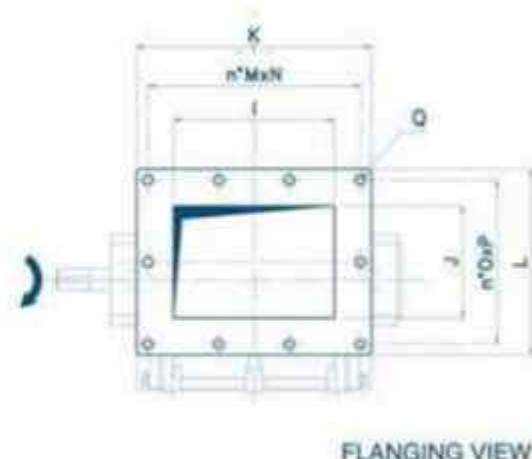
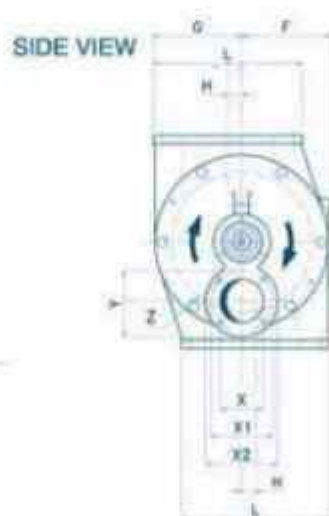
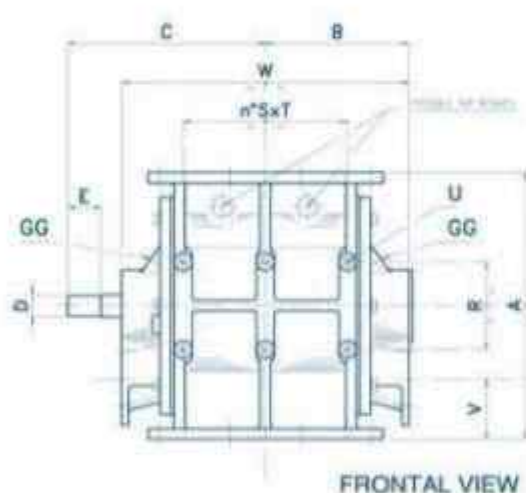
COMPLIANCE



II 1/2D IIC T135°C Da/Dst x



	A	B	C	D	E	F	G	L/Rev.	Rev./1' max	POWER	WEIGHT
200	360	132,5	492,5	320	235	280	515	4,5	30	Kw 0,37	Kg 90
250	410	157,5	567,5	380	255	295	550	8	30	Kw 0,55	Kg 127
320	455	192,5	647,5	450	274	321	595	16	30	Kw 0,75	Kg 196
400	555	237,5	792,5	570	285	380	665	37	30	Kw 1,10	Kg 345
480	635	282,5	917,5	660	255	425	680	65	30	Kw 1,50	Kg 585



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
200	320	190	287	ø30	47	130	132,5	20	200	140	285	225	3	86	2	99
250	380	205	282	ø30	47	160	157,5	25	230	160	335	265	3	101	2	117
320	450	221	304	ø35	53	195	192,5	40	260	200	365	305	3	111	2	136
400	570	280	368	ø40	56	240	237,5	55	370	260	475	365	4	110	2	165
480	660	315	405	ø52	65	305	282,5	70	444	300	570	425	4	132	2	191

	Q	R	S	T	U	V	W	X	Y	Z	X1	X2	L/Rev.	WEIGHT	GG
200	ø12	115	1	210	M10	70	380	ø60	100	M10	ø90	ø110	4,5	Kg 68	1/8" GAS
250	ø14	125	2	117,5	M10	85	410	ø77	117	M10	ø110	ø130	8	Kg 98	1/8" GAS
320	ø14	175	2	132,5	M10	100	442	ø99	148	M10	ø140	ø160	16	Kg 160	1/8" GAS
400	ø14	220	3	125	M10	131	560	ø129	189	M12	ø170	ø200	37	Kg 285	1/4" GAS
480	ø18	220	3	150	M10	147,5	630	ø156	108	M14	ø210	ø240	65	Kg 510	1/4" GAS

VSTF BLOW THROUGH ROTARY VALVE

BLOW THROUGH ROTARY VALVES are designed to handle pneumatic conveying in dilute and dense phase for every industrial application such as food, plastic, rubber, chemical, pharmaceutical and mining. Thanks to COMAV'S TECHNOLOGY our valve is used for powders and fine products, assuring a perfect reliability and meeting a wide range of customer's requirements. The round flange allows an easy connection to the conveying line and the equipment.

APPLICATIONS

POWDER
FINE PRODUCTS
VACUUM CONVEYING
PNEUMATIC CONVEYING
MOCA - EC1935/2004

DESIGN

FLANGING: ROUND UNI 2277-67 PN 10
SIZE: DN150, DN200, DN250, DN320, DN400
HOUSING: CAST IRON CASTING SS316L
ROTOR: WELDED CARBON STEEL OR SS304, SS316L
DRIVE: CHAIN TRANSMISSION STANDARD VERSION OR DIRECT DRIVE. AVAILABLE IN BARE SHAFT VERSION
ALL OUR DRIVES CAN BE CONTROLLED BY INVERTER
ROBUST&COMPACT DESIGN
WITH MINIMAL ROTOR TOLERANCE

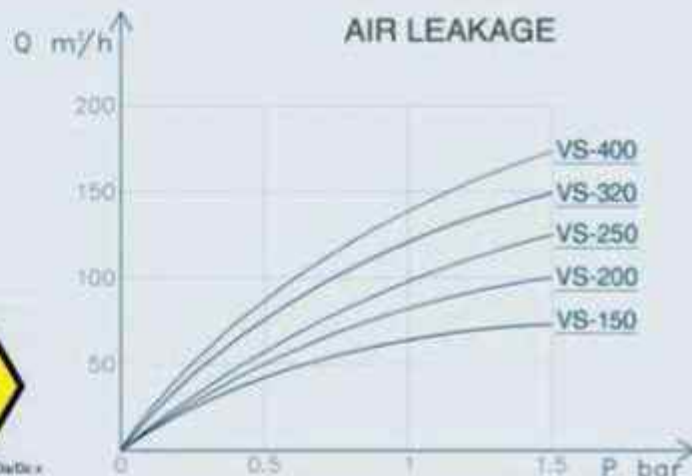
FEATURES

PRESSURE: 1.5 BAR
TEMPERATURE: MAX 65 °C
AIR LEAKAGE: SEE CHART
INTEGRATED CASTING
INNER HOPPER (BETTER FILLING EFFICIENCY)
8 VANES OPEN ENDS ROTOR



OPTIONALS

DIFFERENT ROTORS
FOR DIFFERENT PRODUCTS
NICKEL COATING EC1935/2004
HARD CHROMIUM PLATING
VARIOUS POLISHING DEGREES
HIGH TEMPERATURE CONFIGURATION
FEEDING HOPPER
COMPLETE WITH AIR INTAKES
AIR BLOW-IN PURGE
AIR INTAKE HOLE ON HOUSING
SPEED DISPLAY
SPEED CONTROLLER



BROCHURE

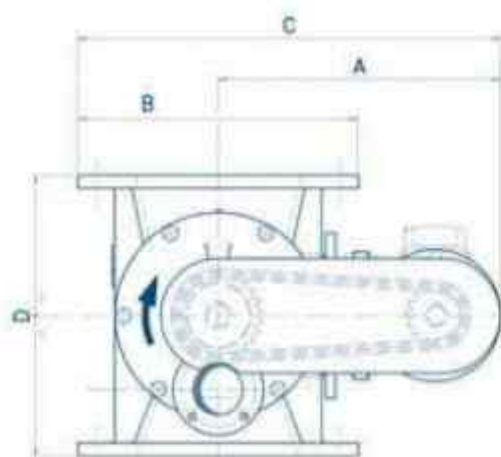


COMPLIANCE

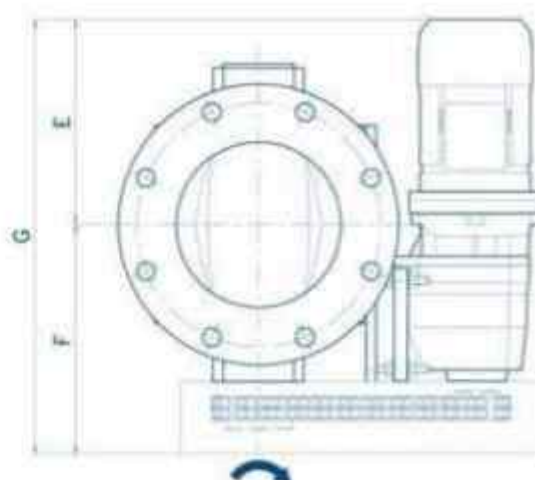


8 130 HCT 1136°C Da/Da x

SIDE VIEW

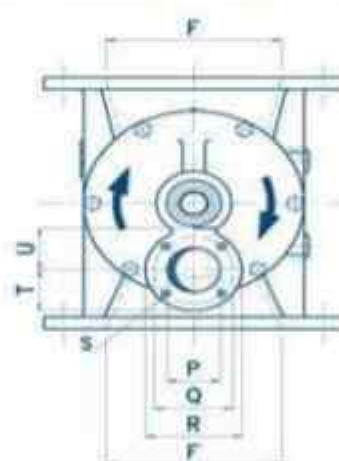
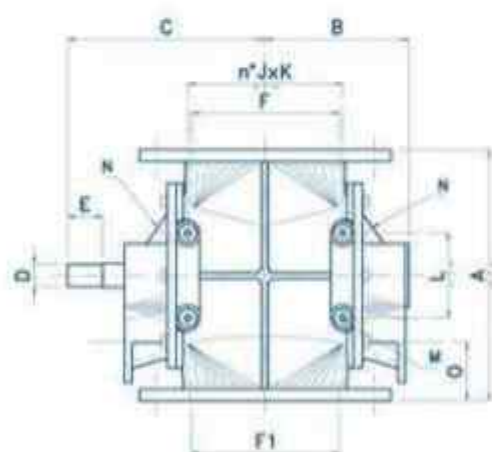


TOP VIEW



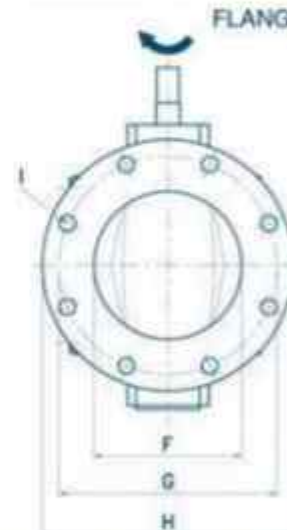
	A	B	C	D	E	F	G	L/Rev.	Rev./1' max	POWER	WEIGHT
150	305	ø250	430	260	245	265	480	2,2	30	Kw 0,25	Kg 60
200	360	ø340	500	340	250	280	530	4,5	30	Kw 0,55	Kg 90
250	410	ø395	607	400	255	295	550	8	30	Kw 0,55	Kg 127
320	455	ø445	667	500	275	320	595	16	30	Kw 0,75	Kg 195
400	500	ø500	720	580	295	335	625	37	30	Kw 1,10	Kg 245

FRONTAL VIEW



SIDE VIEW

FLANGING VIEW



	A	B	C	D	E	F	F1	G	H	I	J	K
150	260	152	235	ø25	47	ø135	ø135	ø210	ø250	8XM16	1	165
200	340	190	267	ø35	47	ø200	ø200	ø295	ø340	8Xø22	1	210
250	400	205	282	ø35	47	ø265	ø265	ø350	ø395	12Xø22	2	117,5
320	500	220	305	ø35	53	ø326	ø326	ø400	ø445	12Xø22	2	132,5
400	580	235	325	ø35	53	ø390	ø390	ø450	ø495	12Xø22	2	147,5

	L	M	O	P	Q	R	S	T	U	L/Rev.	N
150	110	4XM10	45	ø47	ø80	ø100	M8	42	50	2,2	1/8" GAS
200	115	4XM10	80	ø60	ø90	ø110	M10	55	55	4,5	1/8" GAS
250	125	6XM10	95	ø77	ø110	ø130	M10	65	65	8	1/8" GAS
320	175	6XM10	125	ø99	ø140	ø160	M10	80	80	16	1/8" GAS
400	185	6XM10	155	ø120	ø170	ø190	M10	95	95	37	1/8" GAS

VSFC BLOW THROUGH ROTARY VALVE

VSFC ROTARY VALVE is designed to discharge containers holding powders and granules. Thanks to COMAV'S TECHNOLOGY can be used upon all hard applications, assuring an average discharge time of 50/60 minutes per 30" Container. The valve capacity and its shape meet the main logistic companies needs.



APPLICATIONS

ON CHASSIS
GENERAL PNEUMATIC CONVEYING
POWDER
GRANULE
MOCA - EC1935/2004

DESIGN

FLANGING: RECTANGULAR
SIZE: 320
HOUSING: CAST IRON CASTING, SS304 OR SS316L CASTING
ROTOR: WELDED CARBON STEEL OR SS304, SS316L
DRIVE: DIRECT DRIVE, CHAIN TRANSMISSION, ELECTRIC OR HYDRAULIC MOTOR AVAILABLE IN BARE SHAFT VERSION.
ROBUST & COMPACT DESIGN WITH MINIMAL ROTOR TOLERANCE

FEATURES

PRESSURE: -0,5 BAR, +2 BAR
MAX PRESSURE FOR HYDRAULIC MOTOR: 70 BAR
QUANTITY OF REQUEST OIL : 50 KG/MIN (IN CASE OF HYDRAULIC MOTOR)
TEMPERATURE: MAX 65 °C
ROTATION SPEED: 42 RPM MAX
INTEGRATED CASTING INNER HOPPER (BETTER FILLING EFFICIENCY)
OPEN ENDS ROTOR UP TO 10 VANES

OPTIONALS

DIFFERENT ROTORS FOR DIFFERENT PRODUCTS
NICKEL COATING EC1935/2004
HARD CHROMIUM PLATING
VARIOUS POLISHING DEGREES
HIGH TEMPERATURE CONFIGURATION
FEEDING SHOE
FEEDING HOPPER COMPLETE WITH FLAP VALVE
AIR BLOW-IN PURGE
AIR INTAKE HOLE ON HOUSING
SPEED DISPLAY
SPEED CONTROLLER



BROCHURE

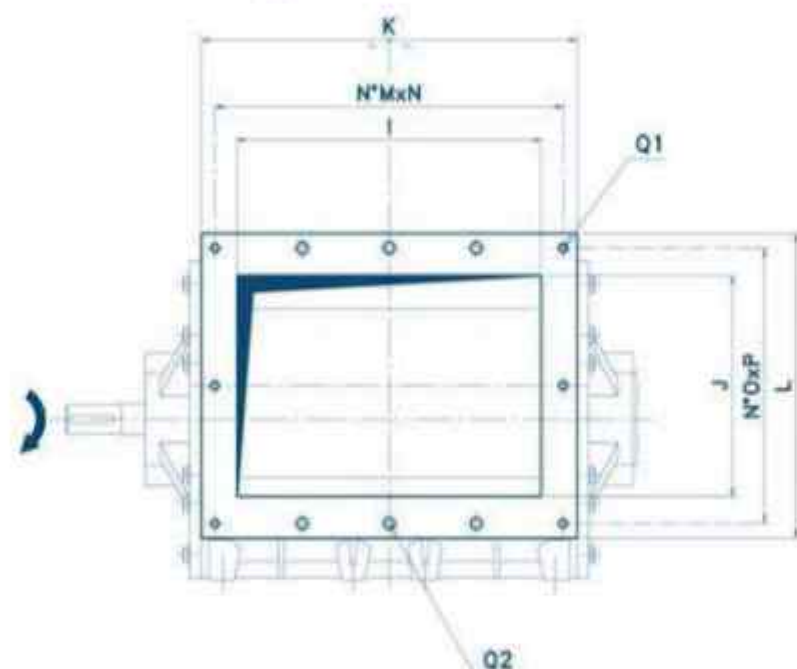
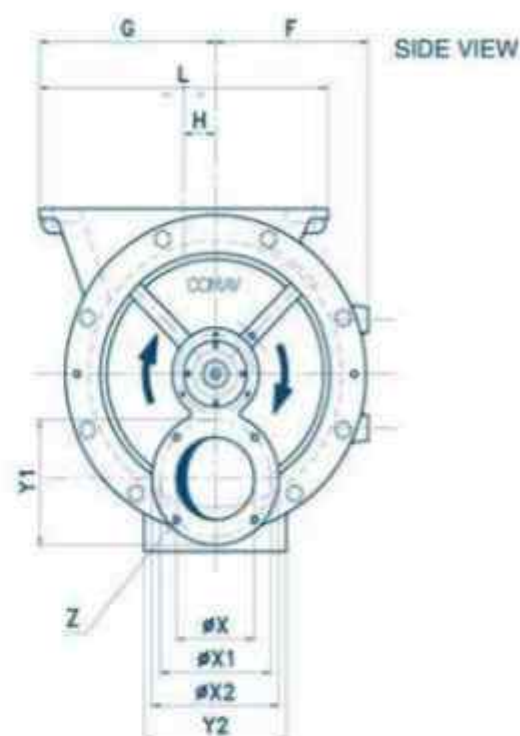
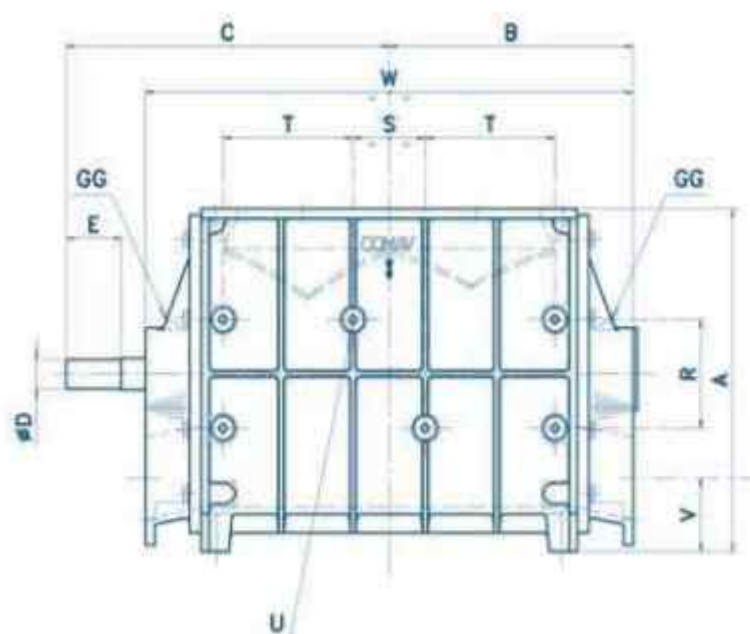


COMPLIANCE



II 1/2D IIC T135°C Dn/Dn x

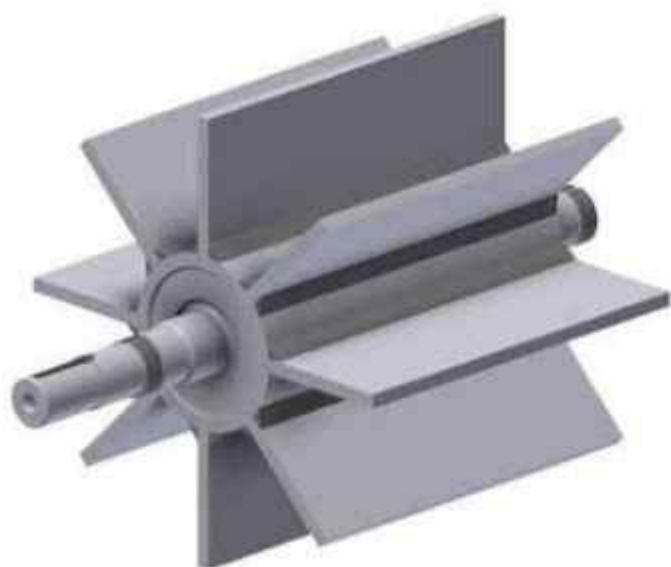
FRONTAL VIEW



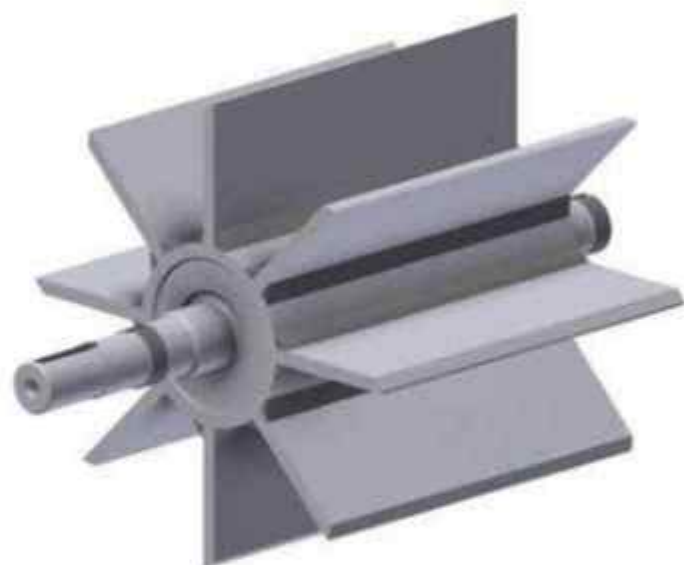
FLANGING VIEW

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q1	Q2
320	411	309	409	ø35	70	193	222,5	40	385	265	475	365	4	110	2	165	M12	ø14
	R	S	T	U	V	W	X	X1	X2	Y1	Y2	Z	LJRev.	WEIGHT	GG			
320	130	91	164,5	M10	88	617	ø99	ø140	ø160	150	180	M10	29	Kg 170	1/8" GAS			

ROTORS



ROTOR A
STANDARD



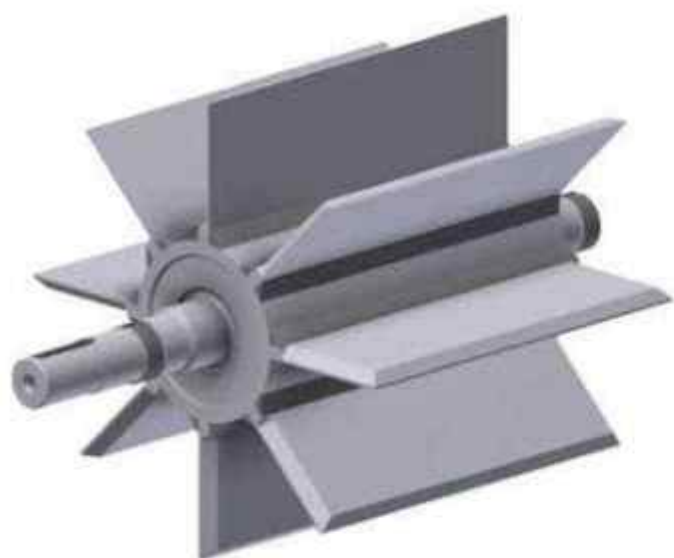
ROTOR B
UPPER BEVELLED ON HEAD



CLOSED
ROTOR

PARTIAL
ROTOR





ROTOR C
TOTALLY BEVELLED



ROTOR D
THIN TIPS

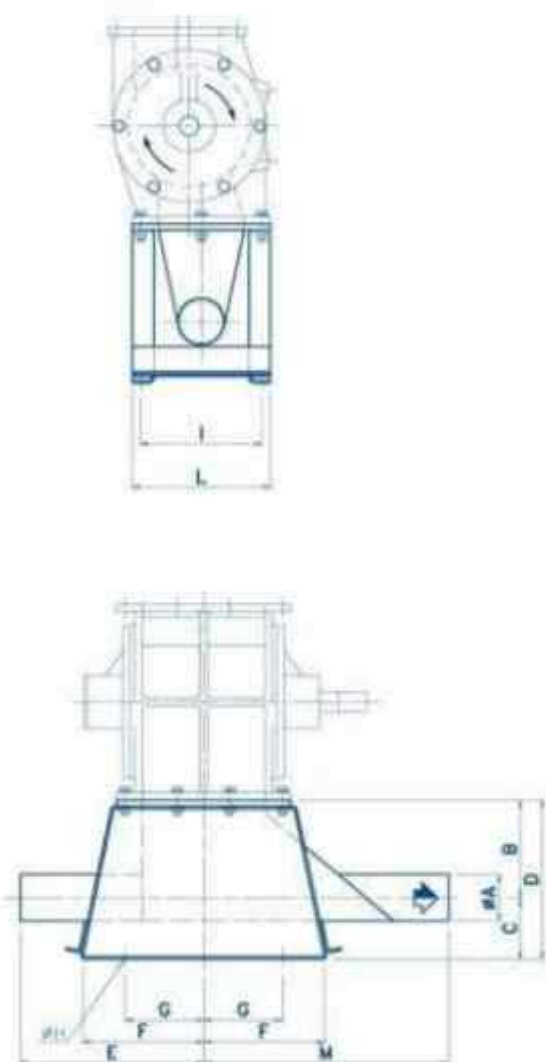


ROTOR D
TOUGH TIPS

ROTOR E
HARMONIC SS TIPS

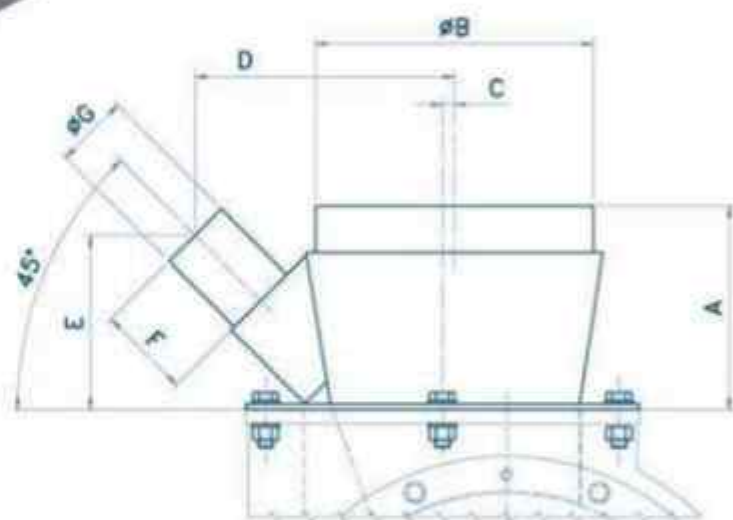


FEEDING SHOE



VSD	MIN	ØA MAX	B	C	D	E	F	G	ØH	I	L	M
200	Ø60,3x2	Ø88,9x3	160	100	260	300	198	129	4xØ12	198	225	400
250	Ø60,3x2	Ø101,6x3	160	100	260	370	223	152	4xØ12	234	265	430
320	Ø88,9x2	Ø154,0x3	200	120	320	350	238	167	4xØ14	272	305	500
400	Ø101,6x2	Ø154,0x3	250	125	375	425	293	220	4xØ14	330	365	625
480	Ø154,0x3	Ø219,1x3	300	175	475	500	315	290	4xØ18	382	425	700

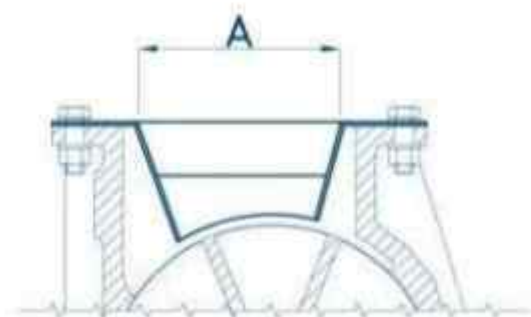
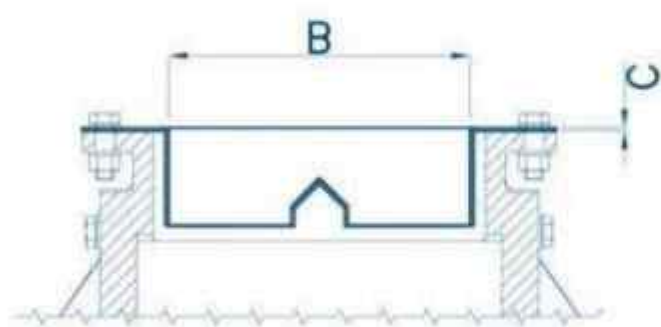
FEEDING HOPPER



VS	A	ØB	C	D	E	F	ØG
200	200	Ø150	0	180	165	80	Ø60
200	200	Ø200	0	190	180	80	Ø60
250	200	Ø200	0	195	175	80	Ø60
320	200	Ø200	0	205	165	80	Ø60
320	200	Ø250	0	220	175	80	Ø60
400	220	Ø250	0	250	195	100	Ø80
400	220	Ø300	0	265	205	100	Ø80
480	220	Ø250	13	270	175	100	Ø80
480	220	Ø300	13	280	190	100	Ø80

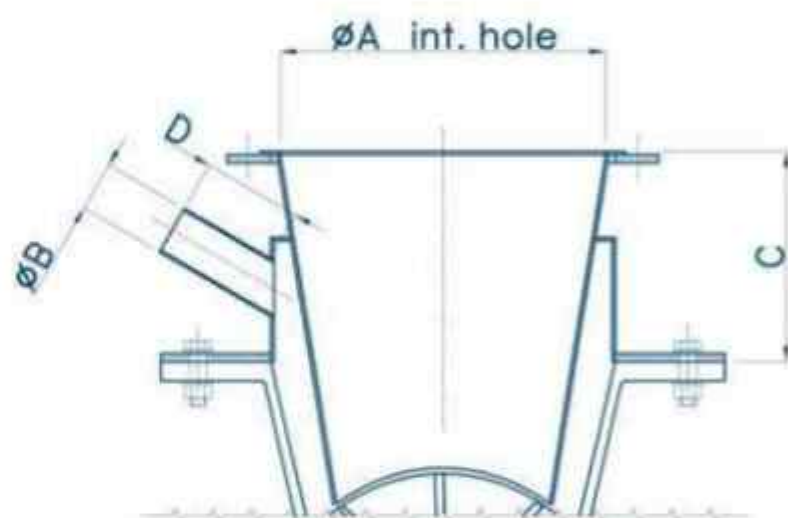
ACCESSORIES

DOSING HOPPER



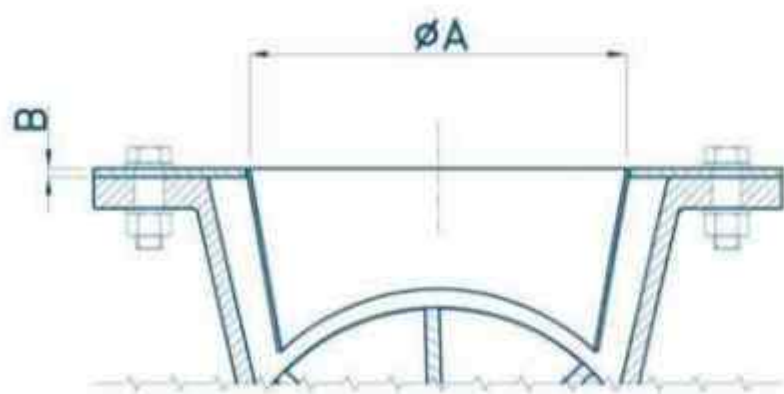
VS	A	B	C
200	125	185	2
250	145	215	2
320	185	245	2
400	245	355	2,5
480	285	430	2,5

FEEDING HOPPER



VST	A	B	C	D
150	$\varnothing 106$	$\varnothing 33,7$	90	60
200	$\varnothing 200$	$\varnothing 33,7$	170	60
250	$\varnothing 269$	$\varnothing 40,0$	170	60
320	$\varnothing 296$	$\varnothing 60,0$	185	60
400	$\varnothing 326$	$\varnothing 80,0$	220	80

DOSING HOPPER



VSD	A	B
200	$\phi 197$	3
250	$\phi 262$	3

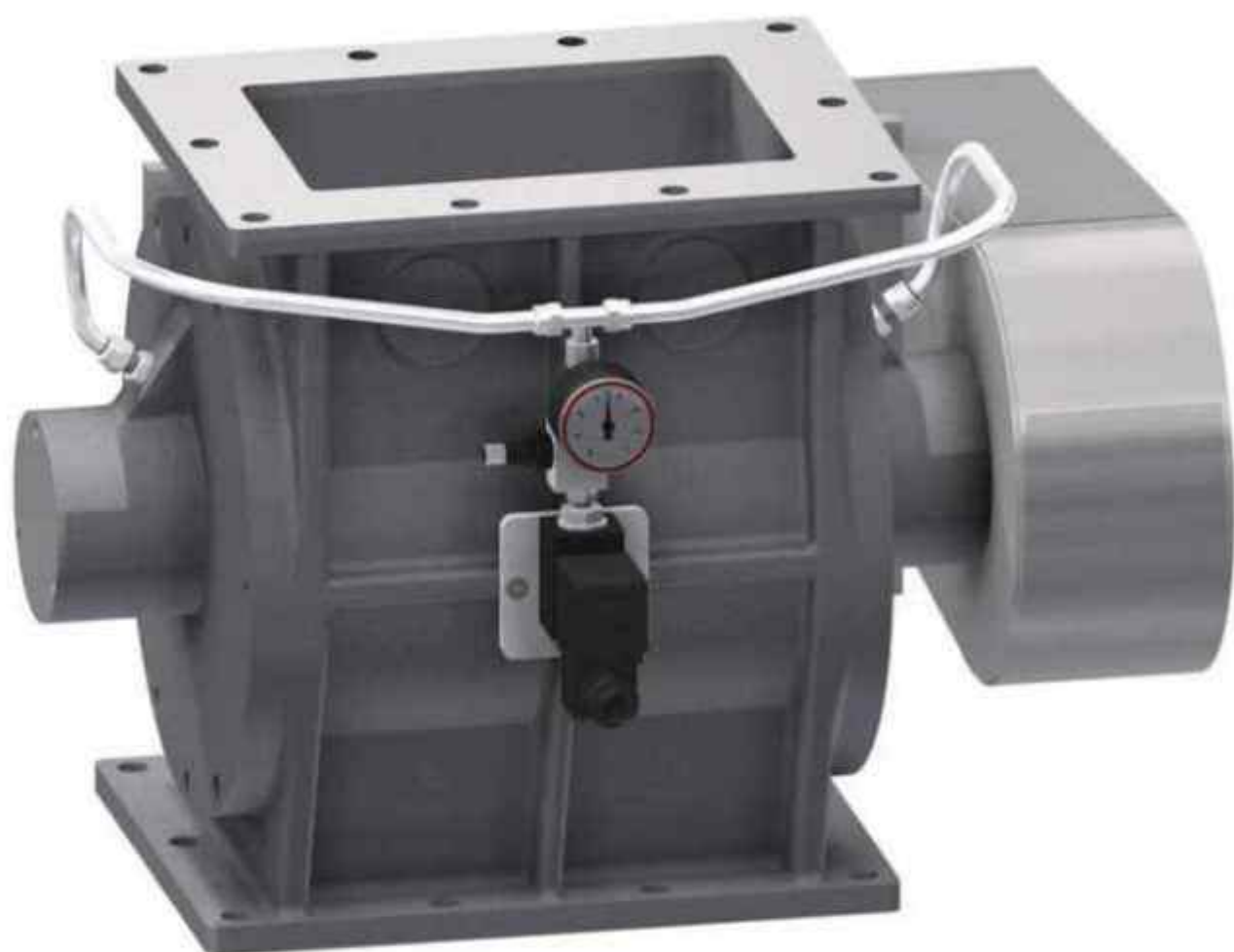
ROTATING SENSOR



POS	ITEM
1	SENSOR CAM
2	SENSOR COVER
3	SENSOR

AVAILABLE FOR ALL MODELS

AIR BLOWING-IN



VS

200

250

320

400

480

1/8" GAS

1/8" GAS

1/8" GAS

1/4" GAS

1/4" GAS

ACCESSORIES



HIGH TEMPERATURE
WITH SPECIAL TOLERANCE
OR EXTERNAL BALL-BEARINGS
VERSION

DETACHABLE
AVAILABLE FOR
ALL MODELS



**VALVE MOUNTED
ON PLATFORM**

**VALVE
MOUNTED
ON TROLLEY**



VERSIONS

SINGLE PIPE STATIC DIVERTER VALVES are designed to divert the product from one way to two ways and vice versa

DTS DIVERTER VALVES are used for general pneumatic conveying up to 1 bar of convey pressure with all kinds of product such as powders and granules.



APPLICATIONS

PNEUMATIC CONVEYING
DISCHARGE
POWDER
GRANULE
MOCA – EC1935/2004

DESIGN

SIZE: FROM DN80, TO DN150
BODY AND COVER: CASTING ALUMINIUM
ROTOR: CASTING ALUMINIUM
INNER PIPE: ALUMINIUM OR LINING ROTOR
MADE OF SS304 / SS316L
CONTROL: ACTUATOR, ELECTRICAL OR MANUAL

FEATURES

PRESSURE: 1 BAR
TEMPERATURE: MAX 100 °C
ANGLE: 30°
SEAL CONFIGURATION: STATIC
SPACE SAVING INSTALLATION

OPTIONALS

ACTUATOR ON COVER SIDE
NICKEL COATING EC1935/2004
SPECIAL EXECUTION FOR ABRASIVE PRODUCT
SPECIAL PIPE ON REQUEST FOR SPECIAL APPLICATION
SPECIAL EXECUTION FOR DIRECT FITTING AT PIPING
HIGH TEMPERATURE VERSION
ADAPTOR KIT

AIR CONSUMPTION

DT	Actuator	N. Lt.
80 - 150	UT35	3,40

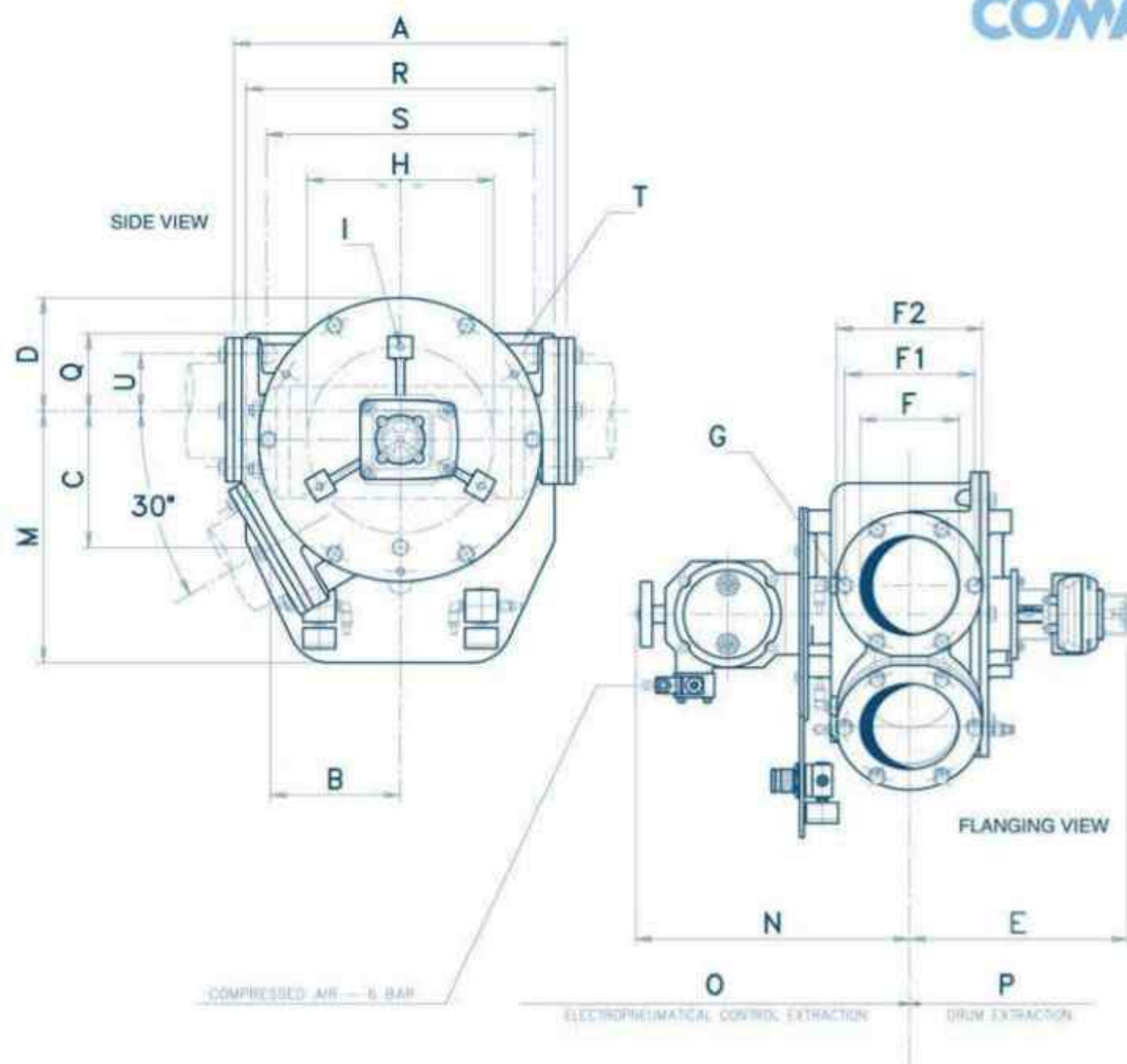
BROCHURE



COMPLIANCE

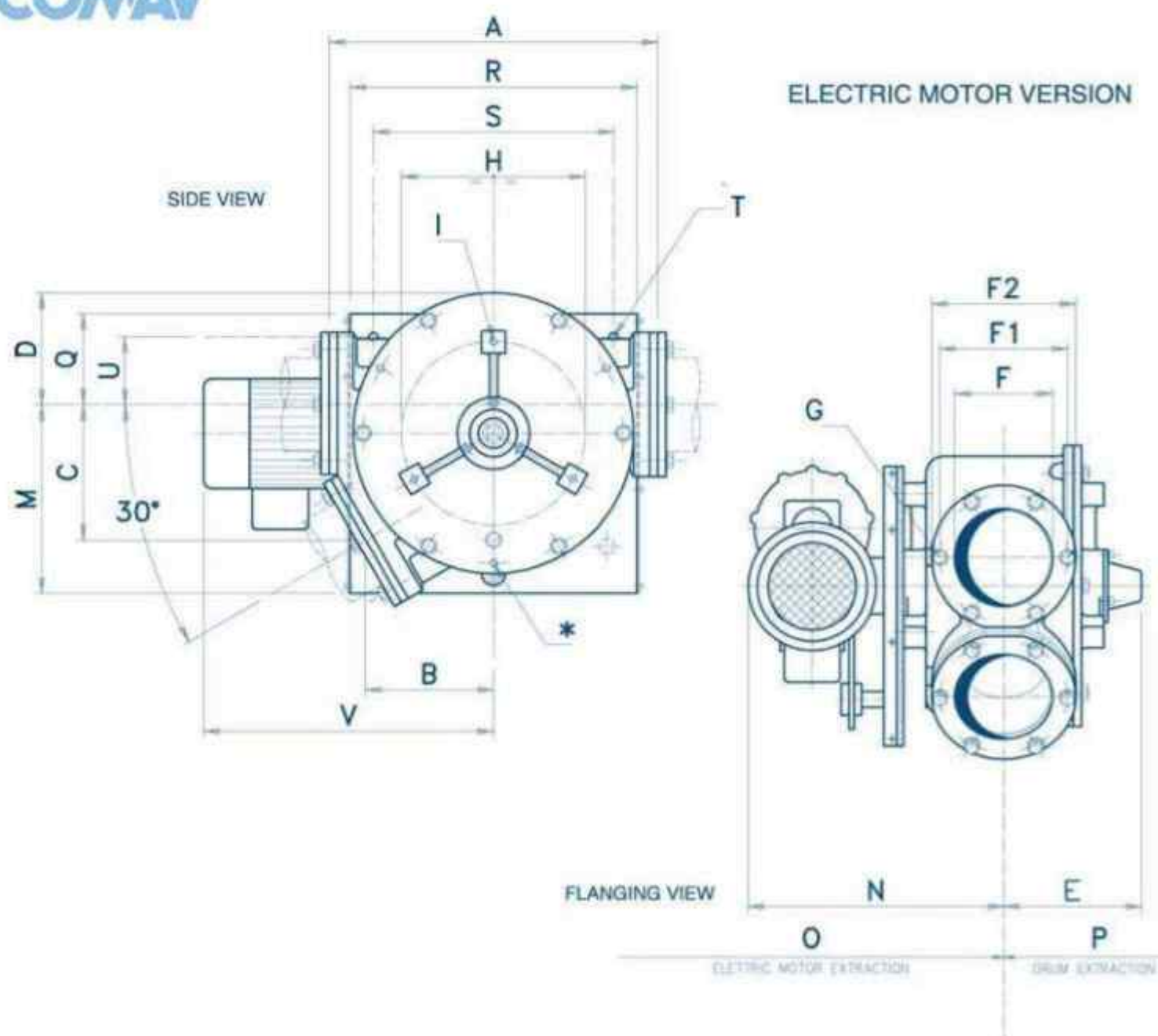


II 1/30 IEC T130°C Da/Da x



	A	B	C	D	E	ALL	F	F1	F2	G	H	I
							INDEX					
80	350	138	137	105	244	ø77	ø76	ø120	ø140	4xM10	ø210	M10
100	390	153	155	125	256	ø99	ø97,6	ø140	ø160	6xM10	ø210	M10
120	410	160	169	140	269	ø117	ø117	ø160	ø180	6xM10	ø230	M10
150	510	200	206	168	285	ø146	ø146	ø190	ø215	6xM10	ø230	M10

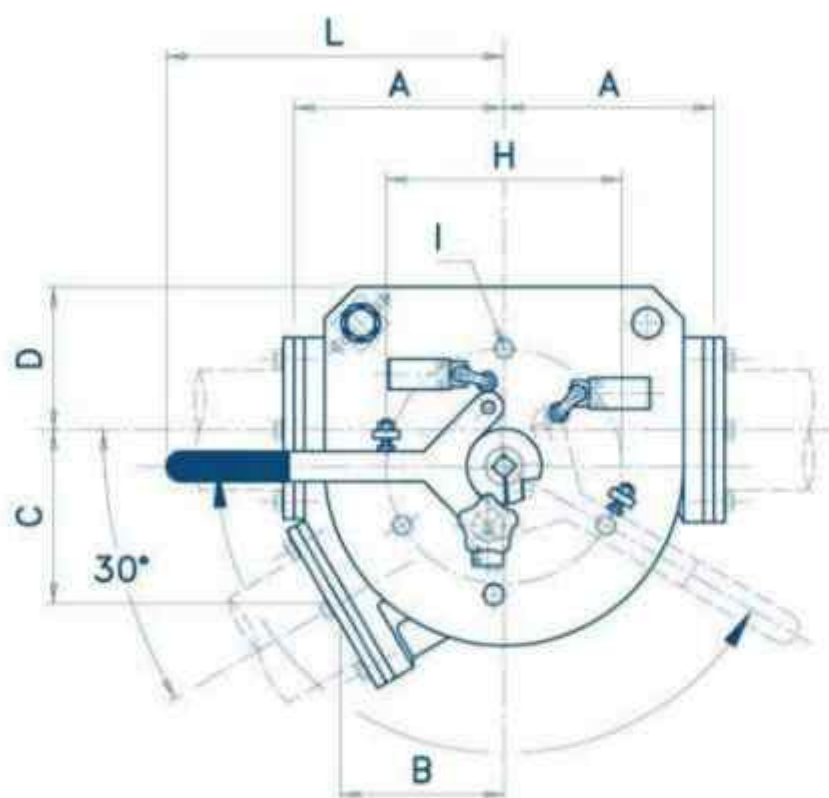
	M	N	O	P	Q	R	S	T	U	WEIGHT
80	302	317	417	400	105	380	330	2 x ø25	80	Kg 20,5
100	306	329	429	435	100	380	330	2 x ø25	75	Kg 26,5
120	311	338	438	460	96	380	330	2 x ø25	71	Kg 34,0
150	318	354	454	510	89	380	330	2 x ø25	64	Kg 52,0



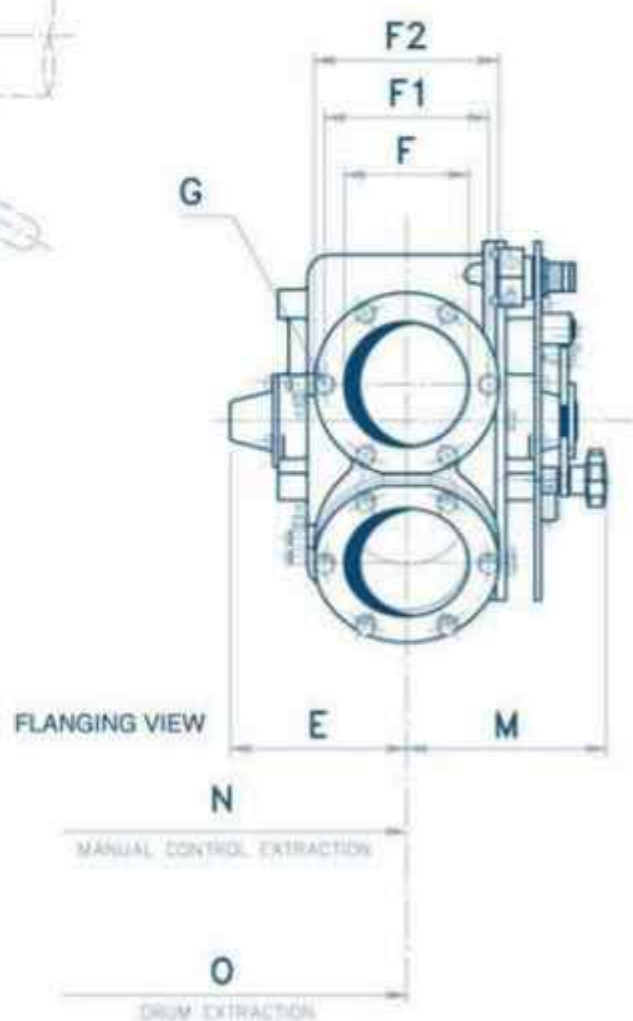
	A	B	C	D	E	ALL	F	F1	F2	G	H	I
						Ø	INCH	Ø	Ø		Ø	
80	350	138	137	109	152	Ø77	Ø78	Ø120	Ø140	4xM10	Ø210	M10
100	390	153	155	125	165	Ø99	Ø97,6	Ø140	Ø160	6xM10	Ø210	M10
120	410	160	169	140	175	Ø117	Ø117	Ø160	Ø180	6xM10	Ø230	M10
150	510	200	206	168	190	Ø146	Ø146	Ø190	Ø215	6xM10	Ø230	M10

	M	N	O	P	Q	R	S	T	U	V	KW
80	240	298	398	400	125	300	240	2 x Ø11	30	336	0,18
100	240	310	410	435	120	300	240	2 x Ø11	30	336	0,18
120	255	340	430	460	145	364	-	-	-	313	0,37
150	230	355	455	510	105	360	300	2 x Ø11	30	336	0,37

SIDE VIEW



MANUAL VERSION



	A	B	C	D	E	ALL	F	F1	F2	G	H	I	L	M	N	O
						INCH	INCH									
80	175	138	137	109	152	ø77	ø76	ø120	ø140	4xM10	ø210	M10	300	180	270	400
100	195	153	155	125	165	ø99	ø97,6	ø140	ø160	6xM10	ø210	M10	300	190	280	435
120	205	160	169	140	175	ø117	ø117	ø160	ø180	6xM10	ø230	M10	330	200	290	460
150	255	200	206	168	190	ø146	ø146	ø190	ø215	6xM10	ø230	M10	330	215	305	510

SINGLE PIPE PRESSURIZED DIVERTER VALVES are designed to divert the product from one way to two ways and vice versa

DTP DIVERTER VALVES are used for pneumatic conveying also in dense phase up to 4 bar of convey pressure thanks to a pressure control device. It is suitable for every kind of product such as powders and granules.

APPLICATIONS

DILUTE AND DENSE PHASE
DISCHARGE
POWDER
GRANULE
MOCA – EC1935/2004

DESIGN

SIZE: FROM DN80, TO DN260
BODY AND COVER: CASTING ALUMINIUM
ROTOR: CASTING ALUMINIUM
INNER PIPE: ALUMINUM OR LINING ROTOR
MADE OF SS304 / SS316L
CONTROL: ACTUATOR, ELECTRICAL OR MANUAL

FEATURES

PRESSURE: 4 BAR
TEMPERATURE: MAX 100 °C
ANGLE: 30°
SEAL CONFIGURATION: PRESSURIZED
SPACE SAVING INSTALLATION



OPTIONALS

ACTUATOR ON COVER SIDE
NICKEL COATING EC1935/2004
SPECIAL EXECUTION FOR
ABRASIVE PRODUCT
SPECIAL PIPE ON REQUEST
FOR SPECIAL APPLICATION
SPECIAL EXECUTION FOR
DIRECT FITTING AT PIPING
HIGH TEMPERATURE VERSION
ADAPTOR KIT

AIR CONSUMPTION

DT	Actuator	N. Lt.
80 - 150	UT35	3,40
180 - 260	UT50	9,50

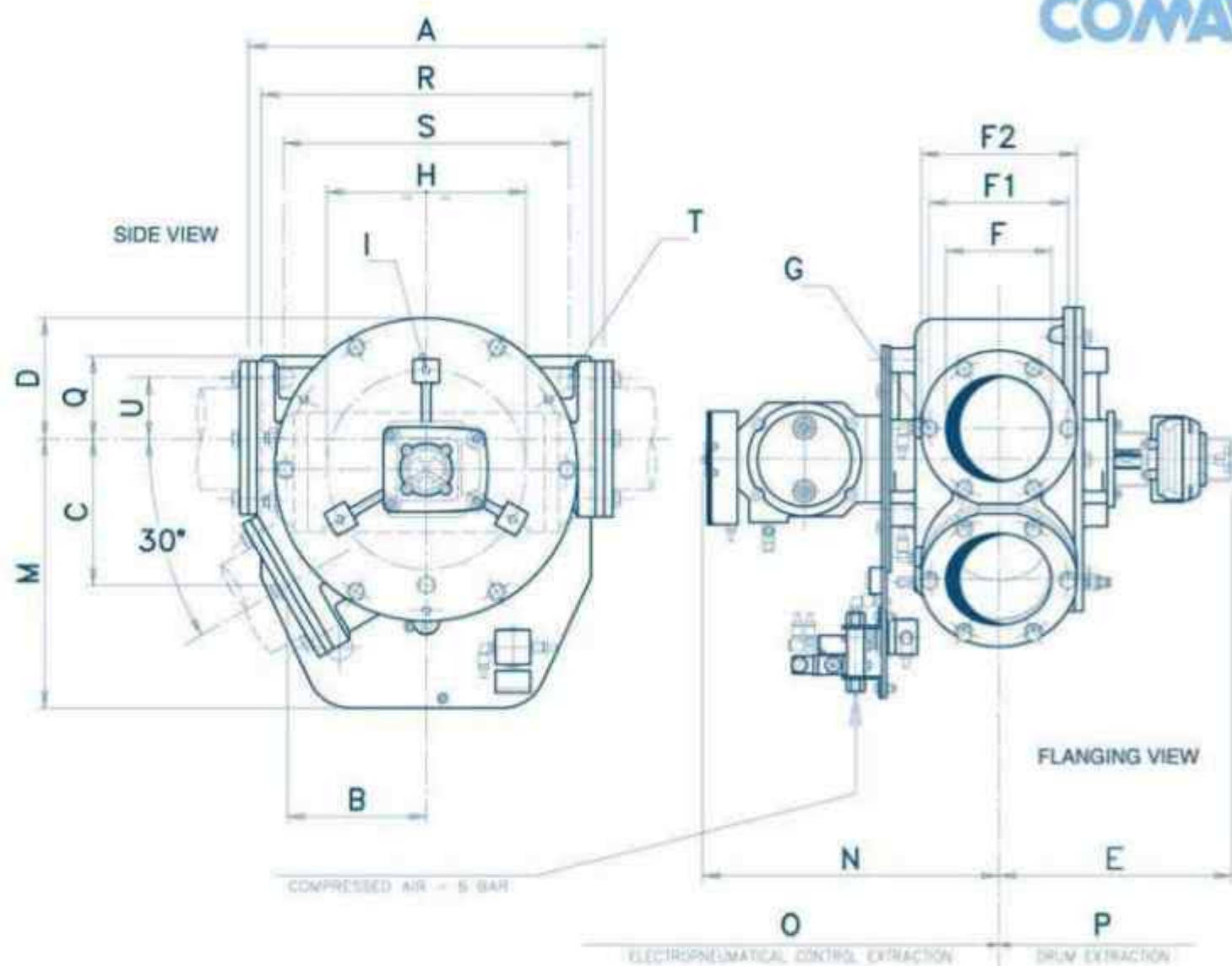
BROCHURE



COMPLIANCE

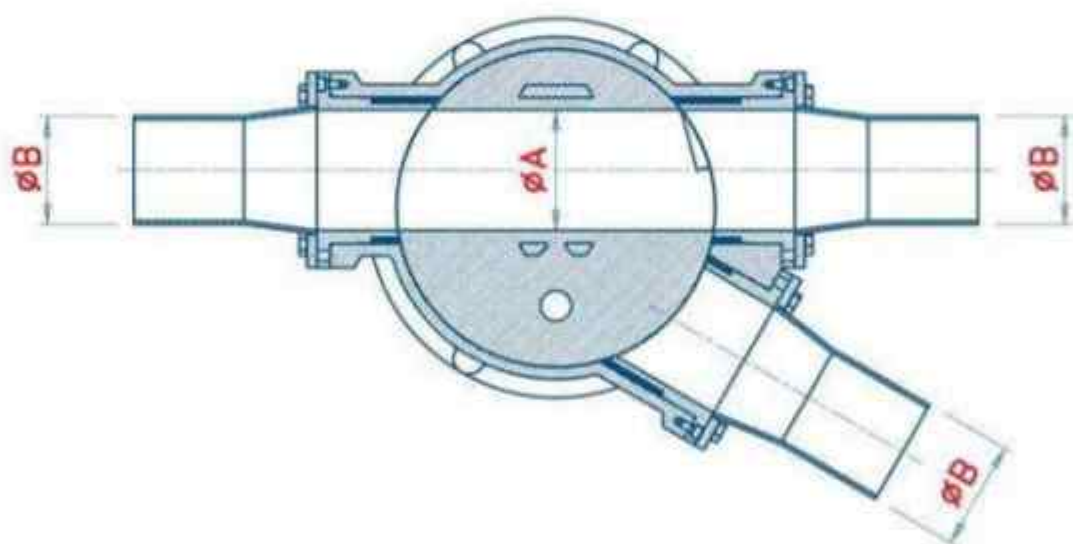


II 100 IBC T130°C Dn/Dn x

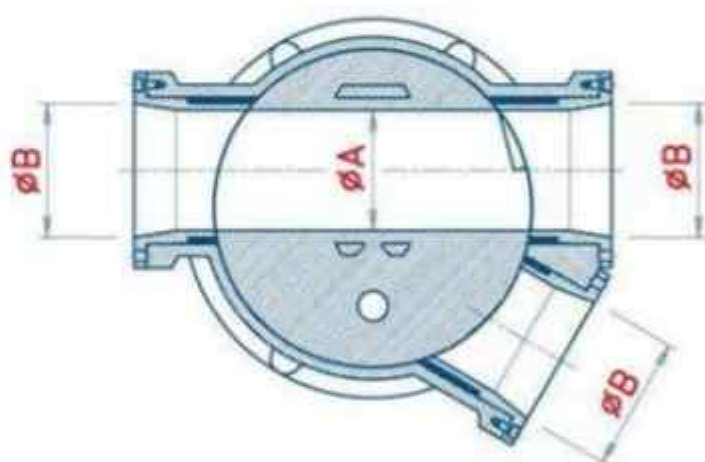


	A	B	C	D	E	ALL	F	F1	F2	G	H	I
						Ø77	INDEX	Ø120	Ø140	4xM10	Ø210	M10
80	350	138	137	105	244	Ø77	Ø76	Ø120	Ø140	4xM10	Ø210	M10
100	390	153	155	125	256	Ø99	Ø97,6	Ø140	Ø160	6xM10	Ø210	M10
120	410	160	169	140	269	Ø117	Ø117	Ø160	Ø180	6xM10	Ø230	M10
150	510	200	206	168	285	Ø146	Ø146	Ø190	Ø215	6xM10	Ø230	M10
180	570	222	235	198	305	Ø176	Ø176	Ø220	Ø245	6xM10	Ø230	M10
220	674	263	280	231	320	Ø215	Ø215	Ø265	Ø290	6xM10	Ø400	M10
260	754	293	316	262	340	Ø255	Ø255	Ø305	Ø330	6xM10	Ø400	M10

	M	N	O	P	Q	R	S	T	U	WEIGHT
80	302	317	417	400	105	380	330	2 x Ø25	80	Kg 20,5
100	306	329	429	435	100	380	330	2 x Ø25	75	Kg 26,5
120	311	338	438	460	96	380	330	2 x Ø25	71	Kg 34,0
150	318	354	454	510	89	380	330	2 x Ø25	64	Kg 52,0
180	325	425	524	565	82	380	330	2 x Ø25	57	Kg 70,5
220	445	441	539	625	186	490	440	2 x Ø25	161	Kg 105
260	454	460	559	685	177	490	440	2 x Ø25	152	Kg 170

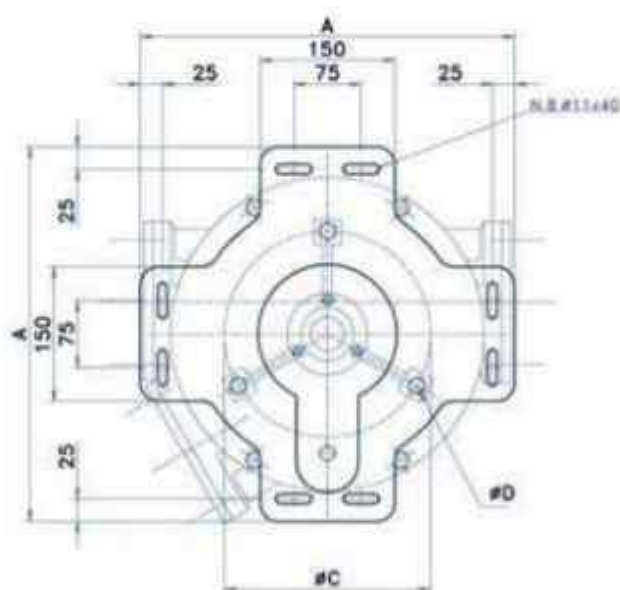


DT	80		100		120		150		180		220		260	
	AL	SS	AL	SS	AL	SS	AL	SS	AL	SS	AL	SS	AL	SS
ØA	77	76	99	97,6	117	117	146	146	176	176	215	-	255	255
ØB EXT.	60,3		88,9		114,3		114,3		139,7		139,7		168,3	
	70		101,6		129		154		154		154		154	
	76,1		114,3		139,7		154		154		154		154	
	88,9													



DT	80		100		120		150		180		220		260	
	AL	SS	AL	SS	AL	SS	AL	SS	AL	SS	AL	SS	AL	SS
ØA	77	76	99	97,6	117	117	146	146	176	176	215	-	255	255
	80	83	100,8	99	125	120	150	150	187	187	-	-	267	260,3
	81,1	84,3	105	102,3		123								
ØB	82,9	84,9	110	105		125								
EXT.	83		110			127								
	84,3													
	84,9													

DT MOUNTING PLATE



DTS/DTP	80	100	120	150	180	220	260
A	418	418	418	560	560	720	720
C	210	210	230	230	230	400	400
D	M10	M10	M10	M10	M10	M10	M10



JUNCTION BOX

BOX MICRO
MULTI VOLTAGE



**MECHANICAL
SWITCHES**
ONLY 24 VDC

FLEXIBLE PIPE DIVERTER VALVES are designed to divert granules, powders and pellets from one way to two ways and vice versa.

The self-cleaning gasket and inline quick repair system ensure VDF valves a long durability.



APPLICATIONS

DILUTE PHASE AND VACUUM
POWDER
GRANULE
EXCELLENT FOR SUGAR&COFEE BEANS
DIVERTERS AND CONVERGES

DESIGN

SIZE: FROM DN80, TO DN200
BODY: PAINTED CARBON STEEL
SS304 OR SS316L
INNER PIPE: SS304 OR SS316L
SPECIAL MATERIAL FOR HARD APPLICATION
OUTLET SEAL GROUP: SLIDING UNIT +
CONVEX UNIT MADE OF ALUMINUM AND POLIZENE
DRIVE: CYLINDER COMPLETE OF ELECTROVALVE,
DOUBLE SOLENOID AND LIMIT SWITCH

FEATURES

PRESSURE: 1 BAR
TEMPERATURE: MAX 100 °C
MINIMUM MAINTANANCE
SIMPLE CONTROL
FLY SWITCH
QUICK REPAIR IN LINE

OPTIONALS

SMOOTH CONTACT SURFACE
NO PRODUCT DAMAGE
SPECIAL EXECUTION FOR
ABRASIVE PRODUCT
SPECIAL PIPE ON REQUEST
FOR SPECIAL APPLICATION
HIGH TEMPERATURE VERSION
CHOICE OF PIPING COUPLING
SIZE ON REQUEST



BROCHURE

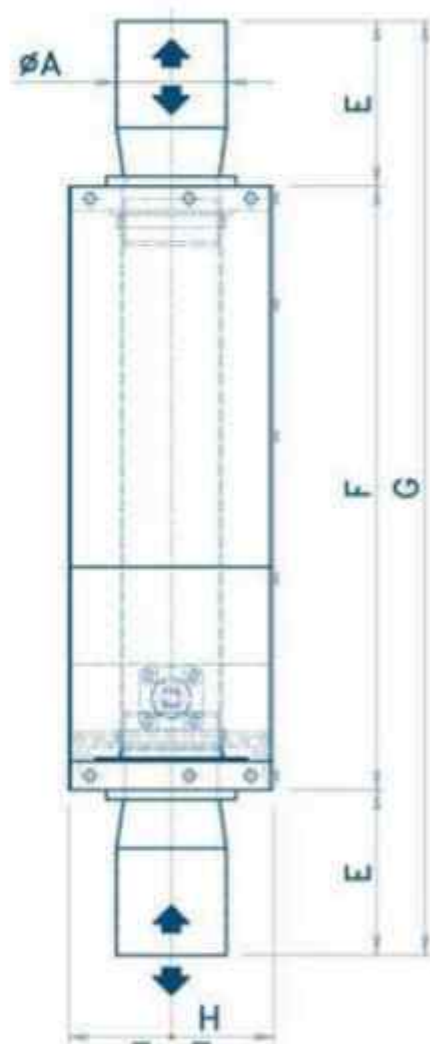
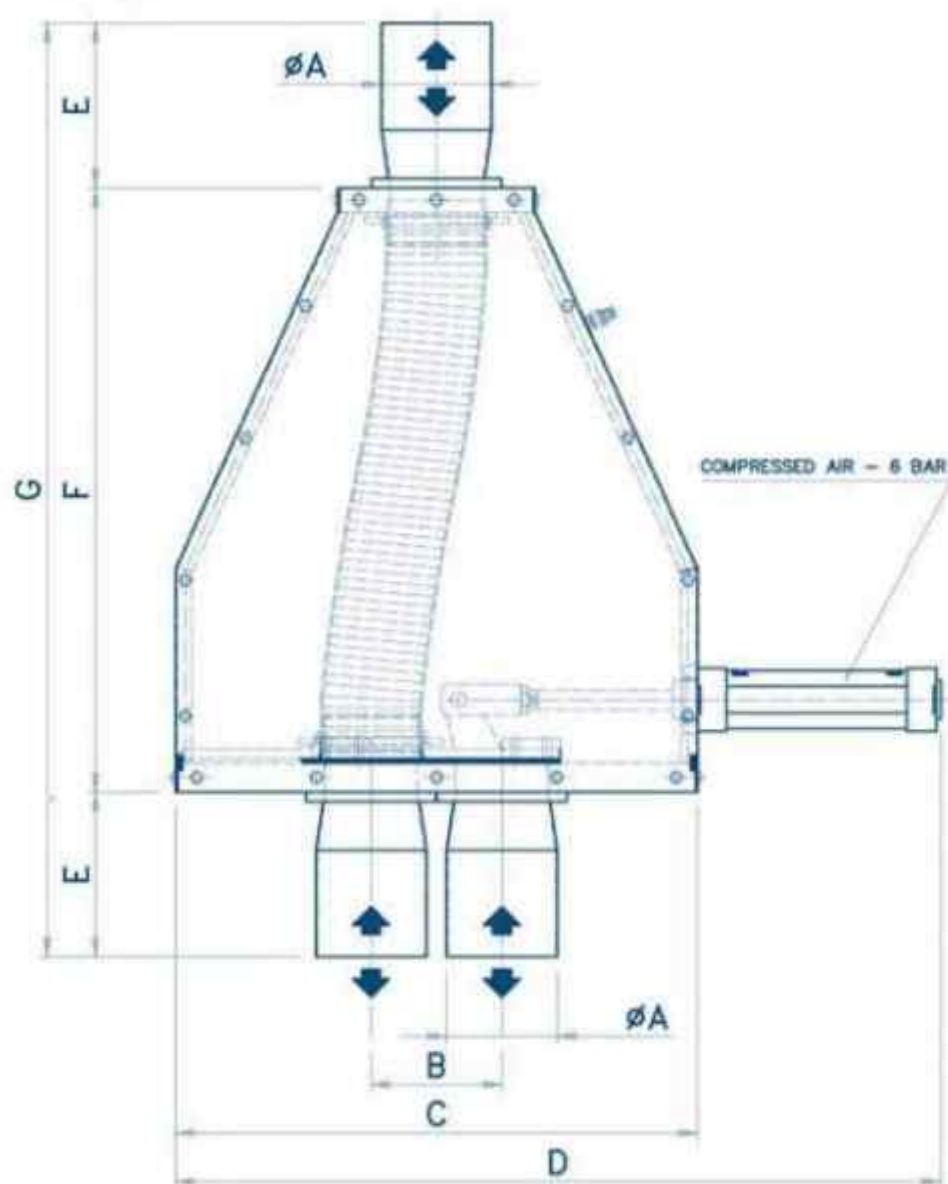


COMPLIANCE



II 3D IEC TYPE G DN X

TOP VIEW



SIDE VIEW

	A	B	C	D	E	F	G	H
80	88,9	115	450	680	170	625	965	200
100	114,3	135	540	790	170	625	965	215
125	139,7	165	650	930	170	660	1000	250
150	168,3	190	730	1040	170	700	1040	265
200	219,1	240	950	1300	170	750	1090	320

RIGID PIPE DIVERter VALVES are designed to divert granules, powders and pellets from one way to two ways.

The unique design of VDP prevents any damage of product under medium pressure thanks to pressurized gasket at inlet and outlet spouts. It also reduces the maintenance thanks to a Quick Repair inline.



APPLICATIONS

DILUTE PHASE AND VACUUM
POWDER
GRANULE
PELLETS
DIVERTERS

DESIGN

SIZE: DN50, DN80, DN100
BODY: PAINTED CARBON STEEL
SS304 OR SS316L
INNER PIPE: SS304 OR SS316L
SPECIAL MATERIAL FOR HARD APPLICATION
INLET SEAL GROUP: SEMISPHERE MADE
OF NOVATRON + PRESSURIZED SEAL
DRIVE: CYLINDER

FEATURES

PRESSURE: 2,5 BAR
TEMPERATURE: MAX 100 °C
LONG LIFE FOR SEAL SELF-CLEANING
QUICK REPAIR IN LINE
FLY SWITCH

OPTIONALS

MATERIAL ACCORDING WITH EC1935/2004
SPECIAL EXECUTION FOR
ABRASIVE PRODUCT
SPECIAL PIPE ON REQUEST
FOR SPECIAL APPLICATION
SPECIAL EXECUTION FOR
DIRECT FITTING AT PIPING
HIGH TEMPERATURE VERSION
ADAPTOR KIT
HAND WHEEL
PROXIMITY SWITCH
SIZE ON REQUEST
3 WAYS VERSION



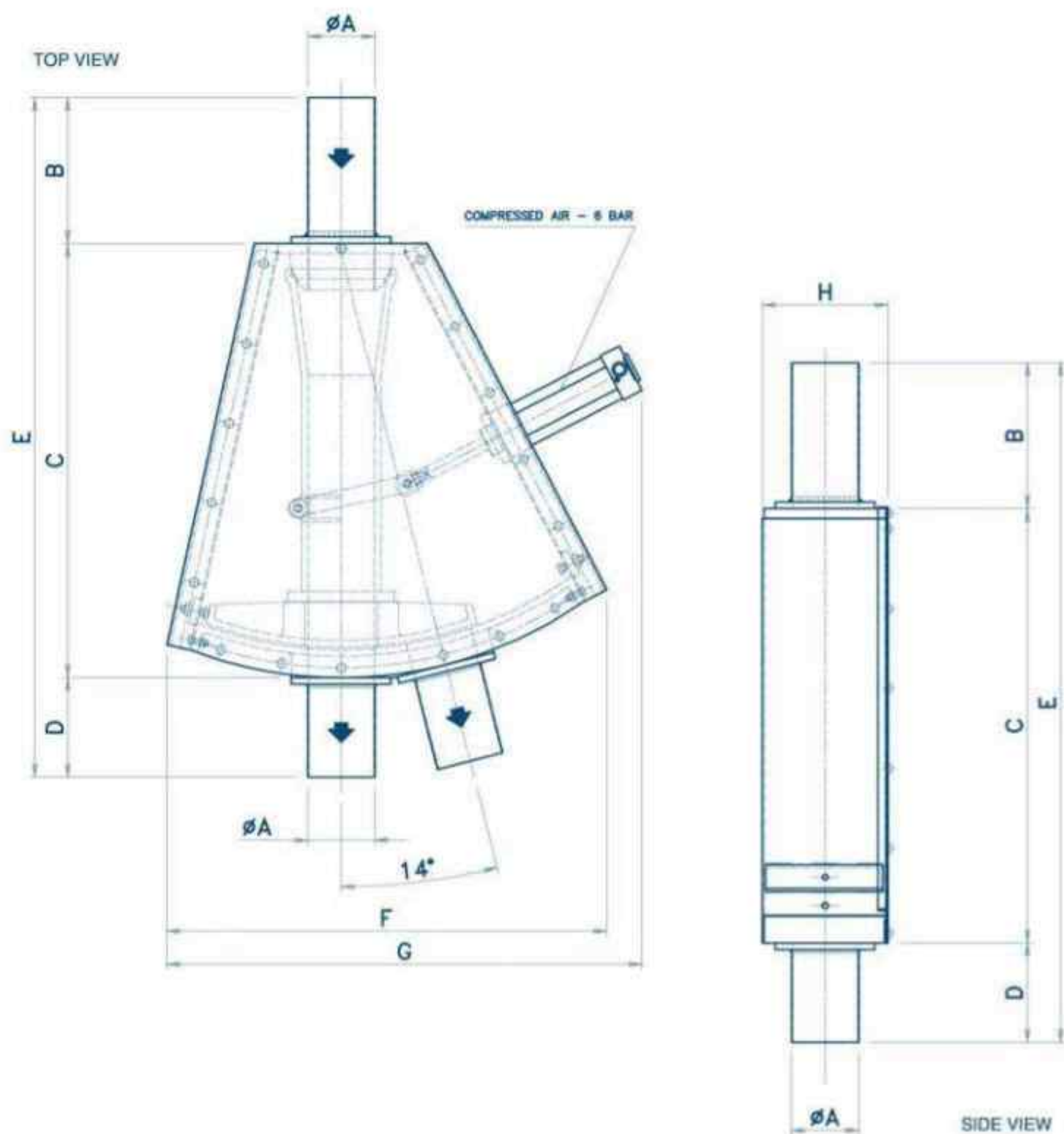
BROCHURE



COMPLIANCE



II 3P AC T120°C ON X



DTG2 2 WAYS GRAVIMETRIC

GRAVIMETRIC DIVERTER VALVES are designed to divert granules, powders and pellets from one way to two ways.

Thanks to two different special executions they are also used for abrasive products and in dairy making DTG2 is an universal valve suitable for all kinds of applications. Thanks to the wide range of accessories, DTG2 can meet all customer's need.



APPLICATIONS

GRAVIMETRIC DISCHARGE

POWDER

GRANULE

PELLETS

DIVERTERS

MOCA - EC1935/2004

DESIGN

SIZE: DN150, DN200, DN 250

BODY: CARBON STEEL, ALUMINIUM, SS304 OR SS316L

FLAP: PAINTED CARBON STEEL, SS304 OR SS316L

SEAL: TEFLON

OPERATION: CYLINDER OR MANUAL

OPTIONALS

SPECIAL EXECUTION FOR ABRASIVE PRODUCT

INNER POLISHED TREATMENT

MATERIAL ACCORDING WITH EC1935/2004

VARIOUS CHEMICAL TREATMENT ON BODY/FLAP

HIGH TEMPERATURE VERSION

INSPECTION DOOR WITH SAFETY KEY

INNER CONE FOR FLOWRATE REDUCTION

SIZE ON REQUEST

KIT CONNECTING PIPE

FEATURES

PRESSURE: ATM

TEMPERATURE: MAX 100 °C

FLY SWITCH

RUGGED DESIGN

LONG LIFE

BROCHURE



COMPLIANCE



6 30 80 T138°C DN 25

DTG3 3 WAYS GRAVIMETRIC

GRAVIMETRIC DIVERTER VALVES are designed to divert granules, powders and pellets from one way to three ways.

Thanks to two different special executions they are also used for abrasive products and in dairy making DTG3 is an universal valve suitable for all kinds of applications with many accessories that match the customer's needs.

APPLICATIONS

GRAVIMETRIC DISCHARGE

POWDER

GRANULE

PELLETS

DIVERTERS

MOCA - EC1935/2004

DESIGN

SIZE: DN150, DN200, DN 250

BODY: CARBON STEEL, ALUMINIUM, SS304 OR SS316L

FLAP: PAINTED CARBON STEEL, SS304 OR SS316L

SEAL: FELT

OPERATION: CYLINDER OR MANUAL

FEATURES

PRESSURE: ATM

TEMPERATURE: MAX 100 °C

FLY SWITCH

RUGGED DESIGN

LONG LIFE



OPTIONALS

SPECIAL EXECUTION FOR ABRASIVE PRODUCT

INNER POLISHED TREATMENT

MATERIAL ACCORDING WITH EC1935/2004

VARIOUS CHEMICAL TREATMENT ON BODY/FLAP

HIGH TEMPERATURE VERSION

INSPECTION DOOR WITH SAFETY KEY

INNER CONE FOR FLOWRATE REDUCTION

SIZE ON REQUEST

KIT CONNECTING PIPE

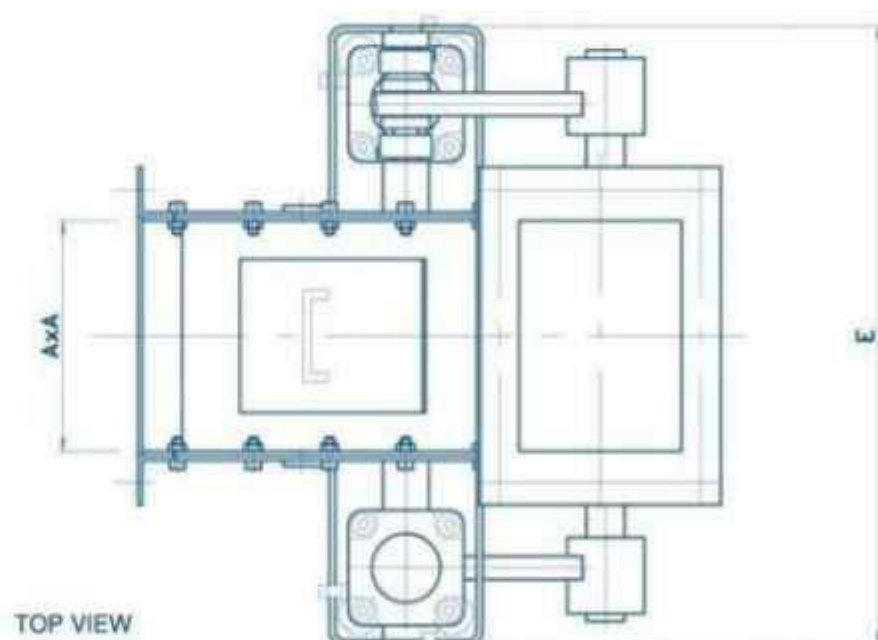
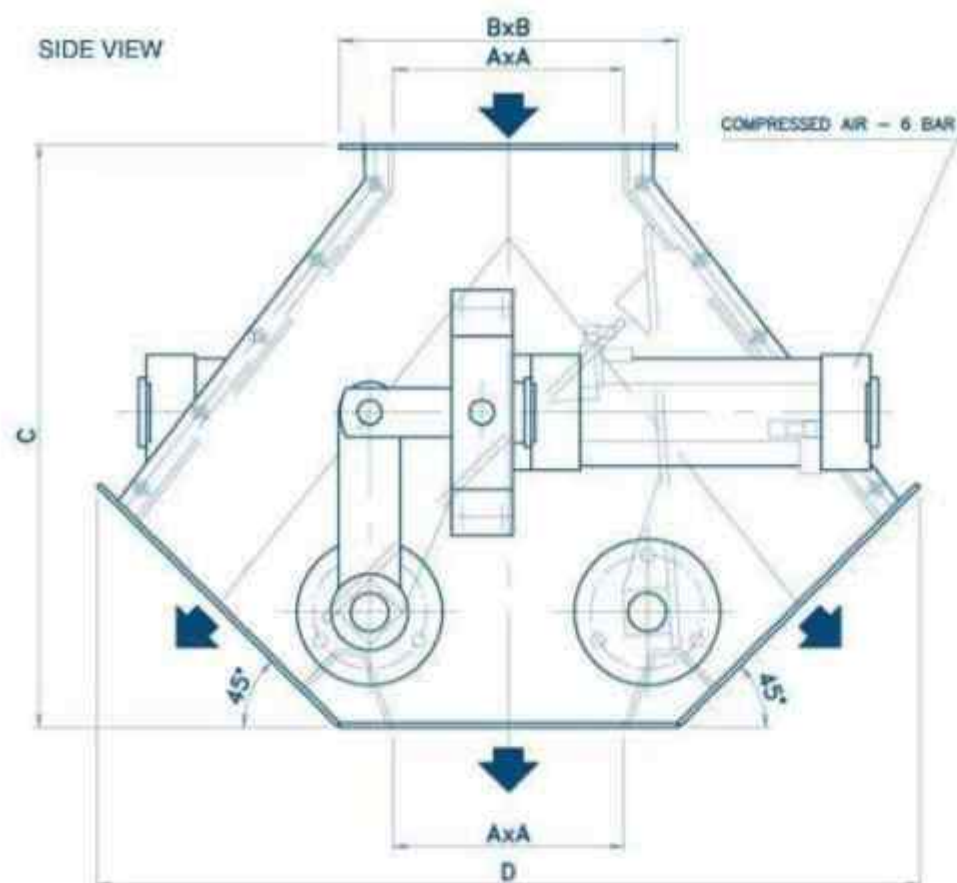
BROCHURE



COMPLIANCE



0 30 80 T130°C DN K



	A	B	C	D	E	WEIGHT
150	150	220	450	655	455	Kg -
200	200	270	450	655	455	Kg -
250	250	320	500	775	505	Kg -

SGA1 SINGLE CYLINDER KNIFE VALVE

SLIDE GATE VALVES SGA1 are designed to shut off the flow of product from outlets of dry bulk storage bins, silos, conveyors and other discharge points.

SGA1 is used where dust sealing is requested. The self-calibrated spring ensures the valve a long durability and reduces SGA1 wear and tear. Slide gate valve is suitable for the most demanding applications on market.

APPLICATIONS

GRAVIMETRIC FLOW
POWDER
GRANULE
PELLETS
MOCA – EC1935/2004

DESIGN

SIZE: DN 150, DN 200, DN 250
BODY: CASTING ALUMINIUM
BLADE: SS304/SS316L
MAIN SEAL: NOVATRON
OPERATION: SINGLE CYLINDER, HANDWHEEL

FEATURES

PRESSURE: ATM, 1 BAR
TEMPERATURE: MAX 100 °C
RUGGED DESIGN
LONG LIFE



OPTIONALS

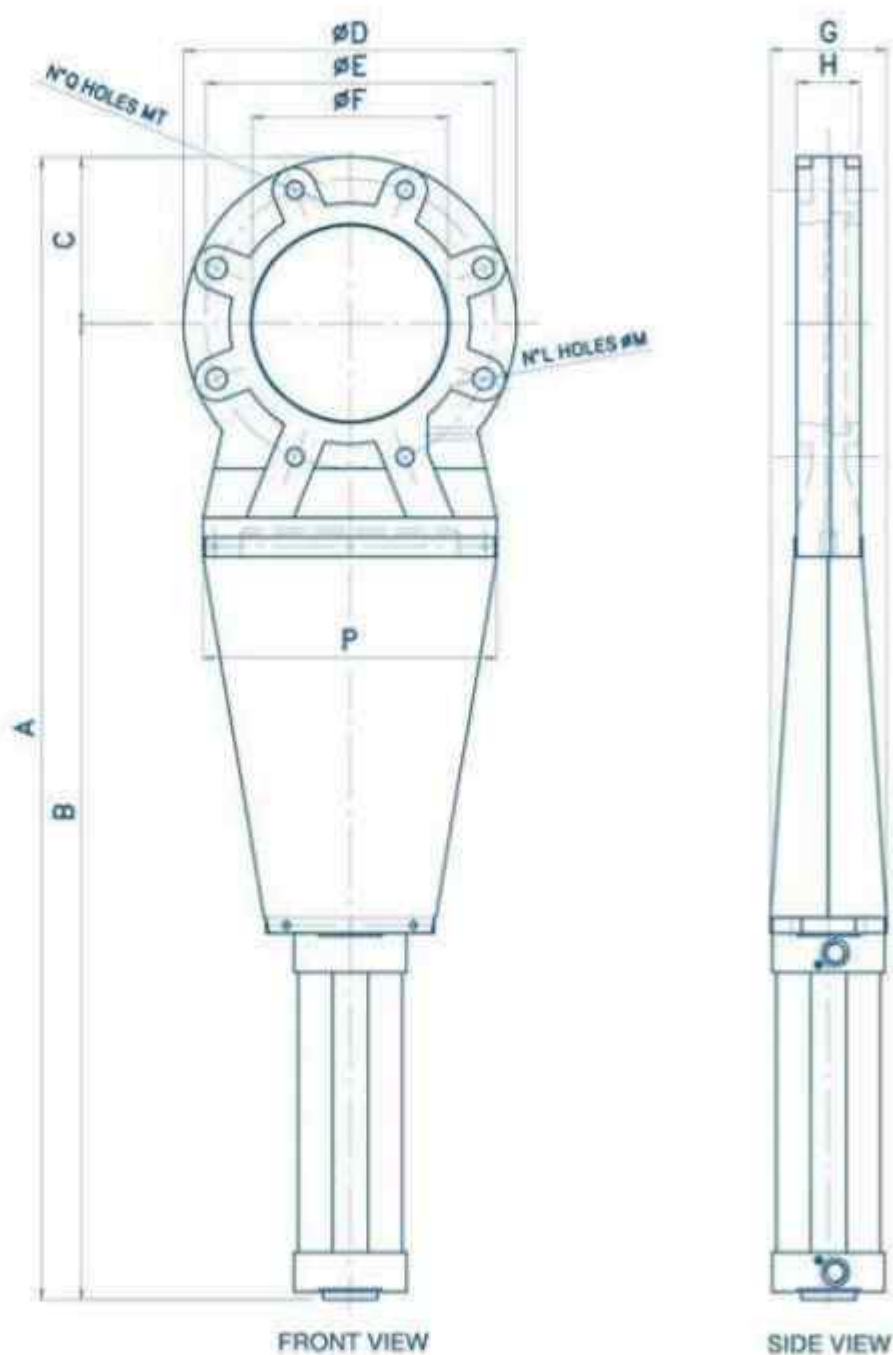
SPECIAL EXECUTION
FOR ABRASIVE PRODUCT
MATERIAL ACCORDING WITH EC1935/2004
VARIOUS CHEMICAL TREATMENT
ON BODY/FLAP
VARIOUS SEAL MATERIAL
HIGH TEMPERATURE VERSION
CUSTOM SIZE

BROCHURE



COMPLIANCE





FRONT VIEW

SIDE VIEW

	A	B	C	D	E	F	G	H	L x $\varnothing M$	P	Q x MT
150	935	795	140	280	$\varnothing 240$	$\varnothing 153$	115	65	4 x $\varnothing 22$	270	4 x M20
200	1130	960	170	340	$\varnothing 295$	$\varnothing 200$	115	65	4 x $\varnothing 22$	300	4 x M20
250	1325	1130	195	390	$\varnothing 350$	$\varnothing 254$	140	65	6 x $\varnothing 22$	360	6 x M20

SGA2 DOUBLE CYLINDER KNIFE VALVE

SLIDE GATE VALVES SGA2 are designed to shut off the flow of product from outlets of dry bulk storage bins, silos, conveyors and other discharge points. It is recommended for hopper with weighting cells and dosing units since it can avoid any reading error.

SGA2 is used where dust sealing is requested. The self-calibrated spring ensures the valve a long durability and reduces SGA2 wear and tear. Slide gate valve is suitable for the most demanding application on market. Its compact size allows a wide variety of installations.



APPLICATIONS

GRAVIMETRIC FLOW

POWDER

GRANULE

PELLETS

MOCA – EC1935/2004

DESIGN

SIZE: DN 150, DN 200, DN 250

BODY: CASTING ALUMINIUM

BLADE: SS304/SS316L

MAIN SEAL: NOVATRON

OPERATION: DOUBLE CYLINDER

OPTIONALS

SPECIAL EXECUTION
FOR ABRASIVE PRODUCT

MATERIAL ACCORDING WITH EC1935/2004

VARIOUS CHEMICAL
TREATMENT ON BODY/FLAP

VARIOUS SEAL MATERIAL

HIGH TEMPERATURE VERSION

CUSTOM SIZE

FEATURES

PRESSURE: ATM, 1 BAR

TEMPERATURE: MAX 100 °C

RUGGED DESIGN

LONG LIFE

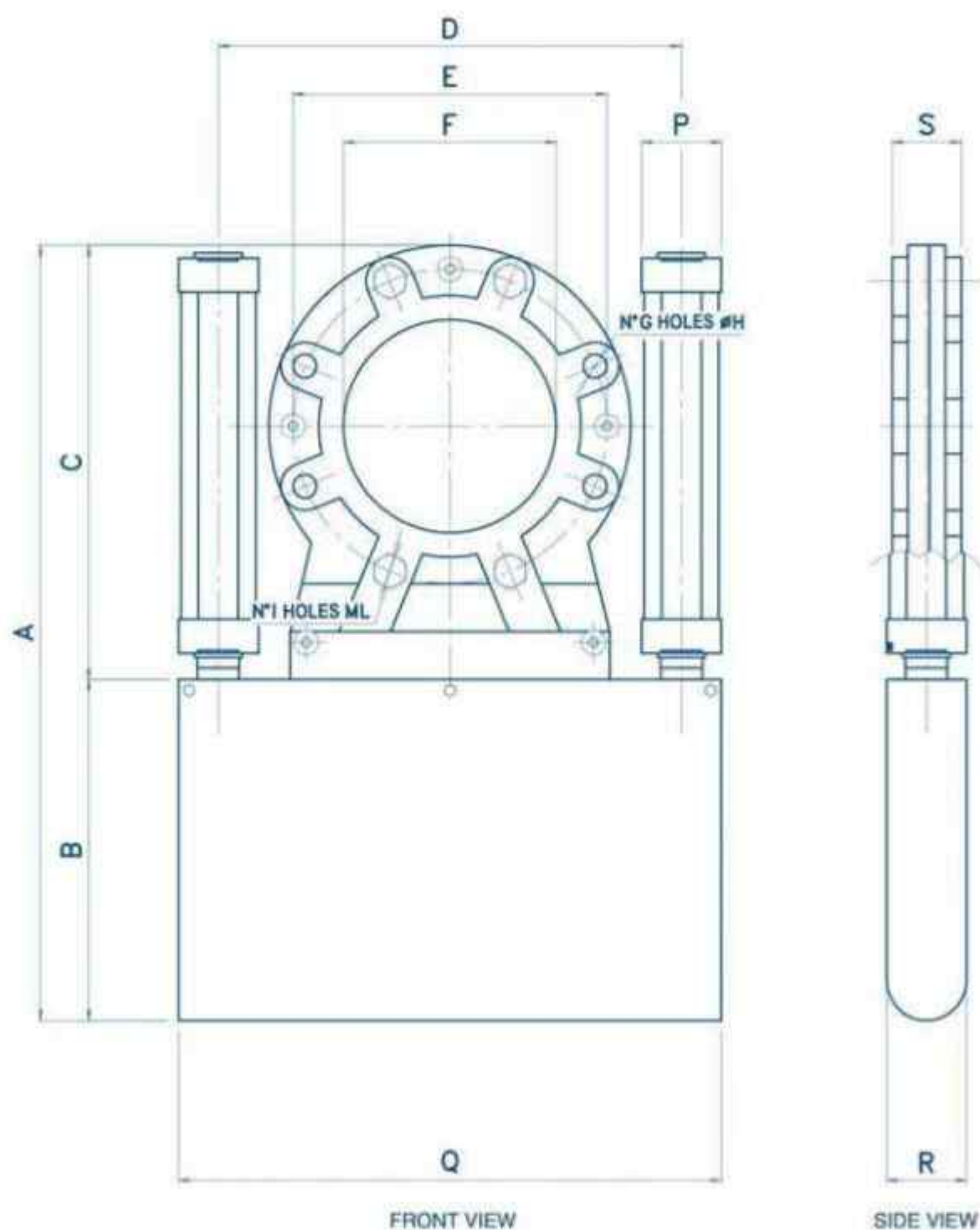
BROCHURE



COMPLIANCE



8 30 30 T190°C DN X



	A	B	C	D	E	F	G x H	I x ML	P	R	S	Q
150	670	295	375	386	Ø240	Ø153	4 x Ø22	4 x M20	95	112	65	485
200	770	345	425	441	Ø295	Ø200	4 x Ø22	4 x M20	95	112	65	540
250	895	395	500	515	Ø350	Ø254	6 x Ø22	6 x M20	115	112	65	640

SLIDE GATE VALVES SGB are designed for shutting off the flow of product and dosing the product during discharge.

SGB, thanks to a two opposite cylinders, sets the dosing through the double blades having always a free opening. Moreover its compact design allows number of applications from outlets of dry bulk storage bins, silos, conveyors and other discharge points.

SGB is used where dust sealing is requested. The self-calibrated spring ensures the valve a long durability and reduces SGB wear and tear. SGB is suitable for the most demanding application on market.



APPLICATIONS

GRAVIMETRIC FLOW

POWDER

GRANULE

PELLETS

MOCA – EC1935/2004

DESIGN

SIZE: DN 200

BODY: ALUMINIUM

BLADE: SS304/SS316L

MAIN SEAL: NOVATRON

OPERATION: DOUBLE CYLINDER

FEATURES

PRESSURE: ATM, 1 BAR

TEMPERATURE: MAX 100 °C

RUGGED DESIGN

LONG LIFE

OPTIONALS

SPECIAL EXECUTION
FOR ABRASIVE PRODUCT

MATERIAL ACCORDING WITH EC1935/2004

VARIOUS CHEMICAL TREATMENT
ON BODY/FLAP

VARIOUS SEAL MATERIAL

HIGH TEMPERATURE VERSION

CUSTOM SIZE

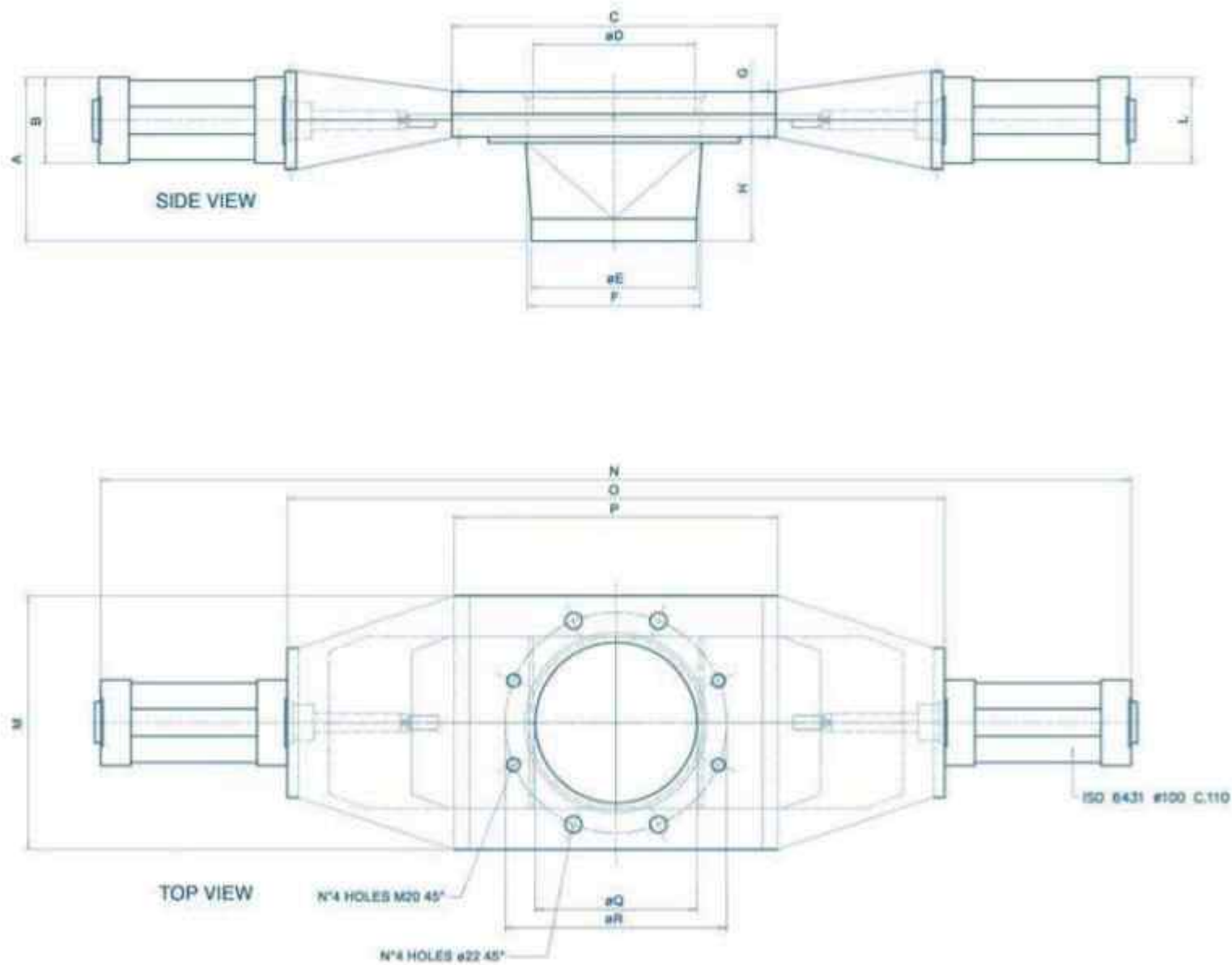
BROCHURE



COMPLIANCE



II 3D IIC T135°C Dn X



	A	B	C	ØD	ØE	F	G	H	L	M	N	O	P	ØQ	ØR
	200	220	115	430	215	219,1	230X230	60	140	115	340	1370	875	430	215 295

SLIDE GATE VALVES SGM are designed for shutting off the material from hoppers, silos and rotary valves when maintenance of downstream equipment is requested.

SGM is suitable for a range of application thanks to its compact design. The blade self-cleaning after each opening ensures the valve a long durability.

APPLICATIONS

GRAVIMETRIC FLOW
POWDER
GRANULE
PELLETS
MOCA – EC1935/2004

DESIGN

SIZE: DN 150, DN 200, DN 250
BODY: CASTING ALUMINIUM
BLADE: SS304/SS316L
OPERATION: MANUAL

FEATURES

PRESSURE: ATM
TEMPERATURE: MAX 100 °C
NARROW PROFILE
FREE OPENING
HORIZONTAL AND VERTICAL INSTALLATION
LONG LIFE



OPTIONALS

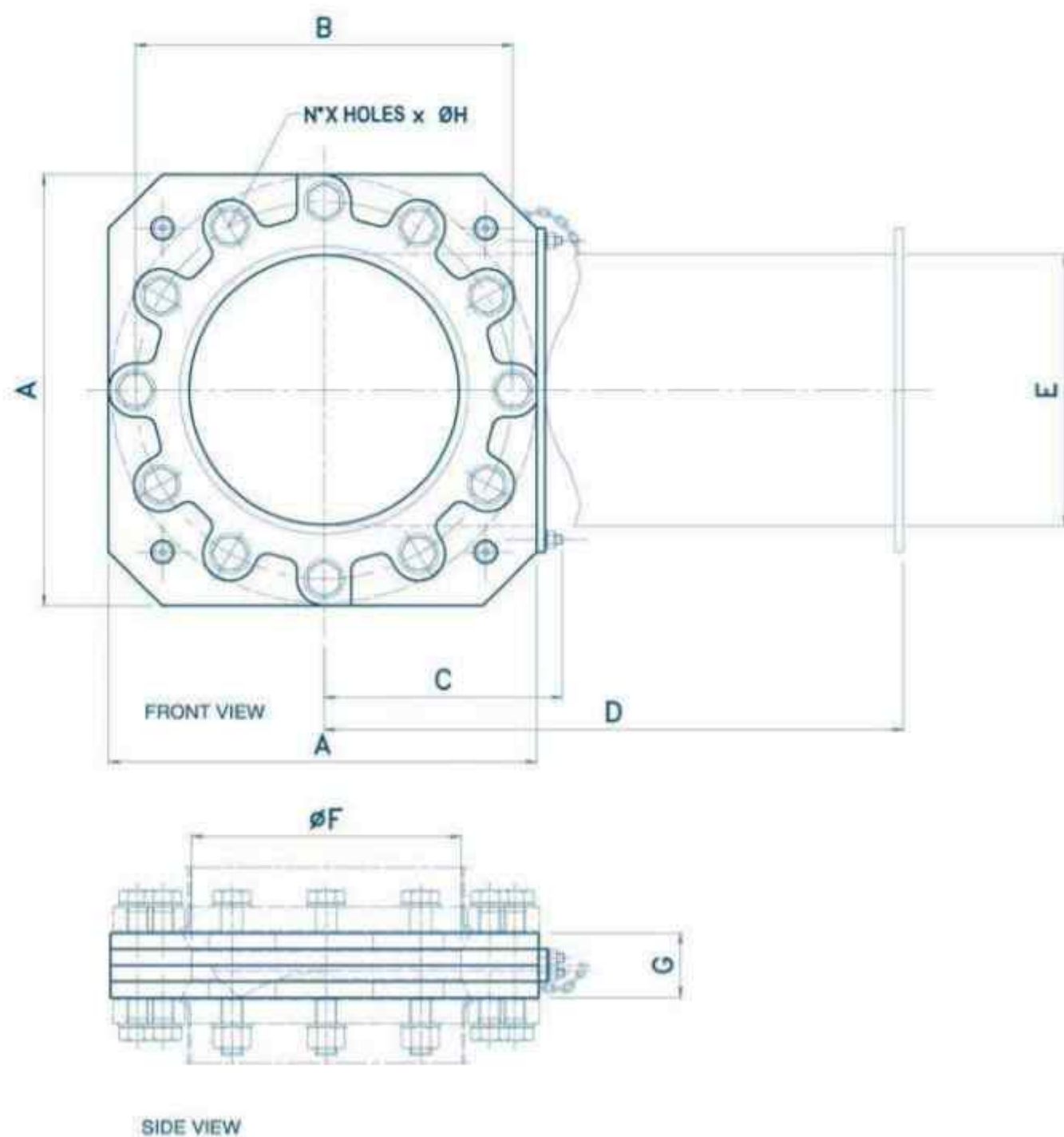
SPECIAL EXECUTION
FOR ABRASIVE PRODUCT
MATERIAL ACCORDING WITH EC1935/2004
CUSTOM SIZE

BROCHURE



COMPLIANCE





	A	B	C	D	E	F	G	I x ML
150	285	Ø240	180	406	160	Ø156	58	8 x Ø22
200	340	Ø295	208	484.5	205	Ø200	64	8 x Ø22
250	400	Ø350	237	568	264	Ø250	60	12 x Ø22

OVER UNDER PRESSURE RELIEF VALVES are designed to prevent any risk of explosion or implosion, thanks to the calibration of springs which release an inner metal disk thus assuring the air venting, in case of over/under pressure condition.

The valve is connected through a flange to hopper and silo. Its major advantage is to have a simple & easy installation. This device may be calibrated for sundry pressure and/or underpressure levels by setting the preloading of springs.

APPLICATIONS

FILLING
STORING
SILO
HOPPER
BINS/TANKS

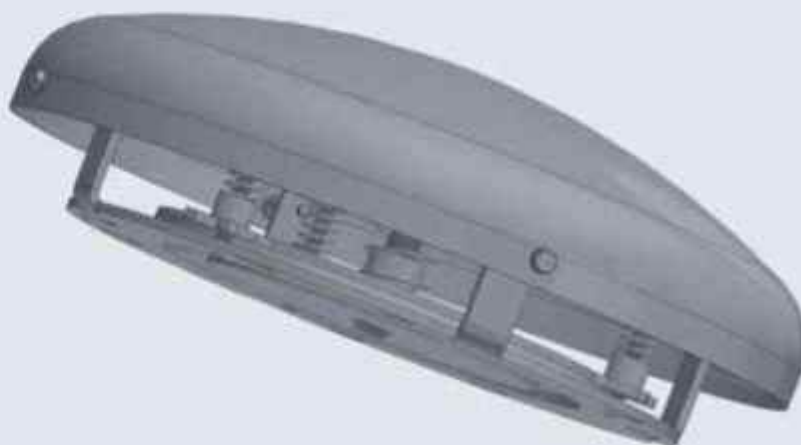


DESIGN

FLANGING: DN 250 PN 16 (4 HOLES)
HOUSING: SS304
DISK: SS304

FEATURES

DESIGN PRESSURE: +100/- 50 mbar
WORKING PRESSURE: MAX +45/-20 mbar
DESIGN TEMPERATURE: -20°/+200° C
WORKING TEMPERATURE: -10°/+150° C
MIN SETTING RANGE: +8/-5 mbar

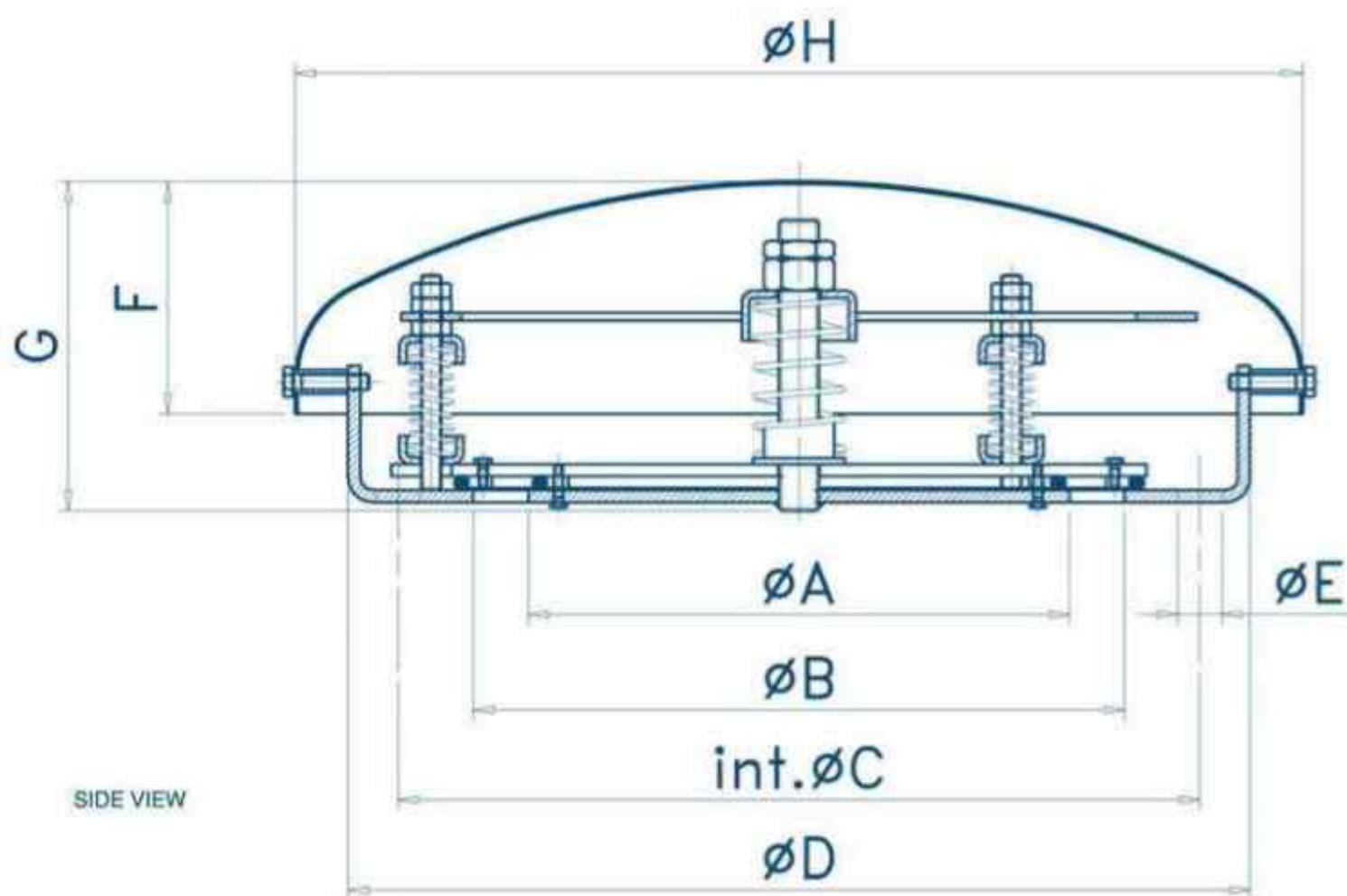


BROCHURE



COMPLIANCE





SIDE VIEW

FLANGING	HOLES	$\varnothing A$	$\varnothing B$	$\varnothing C$	$\varnothing D$	$\varnothing E$	F	G	$\varnothing H$
250 PN16	4	215	270	355	405	25	115	165	500
300 PN10	8	270	325	400	450	22	115	165	500